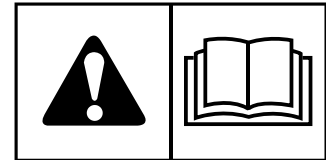




OPERATOR'S MANUAL

FW25 Series Walk Behind Mower



Model No.:	Description
5901428	FW25CCKAV1548
5901426	FW25CCKAV1936
5901430	FW25CCKAV1948
5901425	FW25KAV1536
5901427	FW25KAV1548
5901429	FW25KAV1948
5901500	FW25CCKAV1548
5901433	FW25CCKAV1552
5901502	FW25CCKAV1948
5901431	FW25CCKAV1952
5901499	FW25KAV1548
5901434	FW25KAV1552
5901501	FW25KAV1948
5901432	FW25KAV1952
5901542	FW25CCKAV1936 CAL
5901543	FW25CCKAV1948 CAL
5901544	FW25CCKAV1952 CAL

**This manual is available in Spanish. For a copy, contact your Ferris dealer or www.ferrismowers.com.
Este manual está disponible en Español. Para obtener una copia, póngase en contacto con su
distribuidor Ferris o www.ferrismowers.com.**

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General Information

Thank you for purchasing this quality-built Ferris Commercial Walk Behind Mower. We're pleased that you've placed your confidence in the brand Ferris. When operated and maintained according to the manuals, your brand product will provide many years of dependable service.

The manuals contain safety information to make you aware of the hazards and risks associated with the unit and how to avoid them. This Commercial Walk Behind Mower was designed to be used as described in this operator's manual and operated by trained professionals for finish cutting of established lawns and is not intended for any other purpose. It is important that you read and understand the instructions thoroughly before attempting to start or operate this equipment. **Save these original instructions for future reference.**

Use only Ferris approved riding accessories. Use of other accessories is not recommended.

The images in this document are representative, and are meant to complement the instructional copy they accompany. Your unit may vary from the images displayed. *LEFT* and *RIGHT* are as seen from the operator's position.

Ferris is a registered trademark of Briggs & Stratton Corporation.

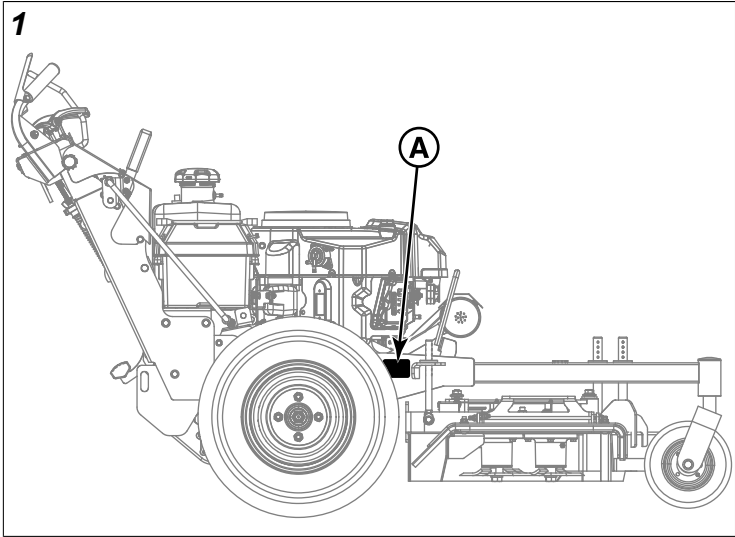
Ferris
5375 North Main Street
Munnsville, NY 13409-4003
(800) 933-6175
ferrismowers.com

Identifying Your Unit

The following products are covered by this manual:

5901428, 5901426, 5901430, 5901425, 5901427, 5901429, 5901500, 5901433, 5901502, 5901431, 5901499, 5901434, 5901501, 5901432, 5901542, 5901543 & 5901544

The product identification tag (A, Figure 1) can be found in the location shown.



**BRIGGS & STRATTON
CORPORATION**
MILWAUKEE, WI 53201, USA
ASSEMBLED IN THE USA

PART NO.
XXXXXXX

SERIAL NO.
XXXXXXXXXX

PRODUCT REFERENCE DATA	
Unit Model Number:	
Unit Serial Number:	
Mower Deck Model Number: (if applicable)	
Mower Deck Serial Number: (if applicable)	
Dealer Name:	
Date Purchased:	
ENGINE REFERENCE DATA	
Engine Make:	
Engine Model:	
Engine Type/Spec:	
Engine Code/Serial Number	

When contacting your authorized service dealer for replacement parts, service, or information you **MUST** have these numbers.

Note: For the location of the engine identification numbers, refer to engine owner's manual.

The Illustrated Parts List for this machine can be downloaded from ferrismowers.com. Please provide model and serial number when ordering replacement parts.

Operator Safety

California Proposition 65



WARNING

This product can expose you to chemicals including gasoline, engine exhaust, which is known to the State of California to cause cancer and carbon monoxide, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Operating Safely

Read these safety rules and follow them closely. Failure to obey these rules could result in loss of control of the unit, severe personal injury or death to you, or bystanders, or damage to property or equipment. **This mowing deck is capable of amputating hands and feet and throwing objects.**

The safety alert triangle (⚠) in text signifies important cautions or warnings which must be followed.

Operating Safety



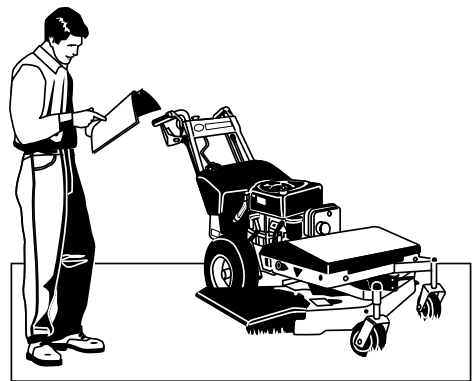
Congratulations on purchasing a superior-quality piece of lawn and garden equipment. Our products are designed and manufactured to meet or exceed all industry standards for safety.

Do not operate this machine unless you have been trained. Reading and understanding this operator's manual is a way to train yourself.

Power equipment is only as safe as the operator. If it is misused, or not properly maintained, it can be dangerous! Remember, you are responsible for your safety and that of those around you.

Use common sense, and think through what you are doing. If you are not sure that the task you are about to perform can be safely done with the equipment you have chosen, ask a professional: contact your local authorized dealer.

Read the Manual

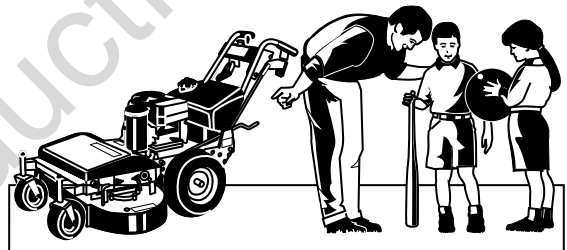


The operator's manual contains important safety information you need to be aware of **BEFORE** you operate your unit as well as **DURING** operation.

Safe operating techniques, an explanation of the product's features and controls, and maintenance information is included to help you get the most out of your equipment investment.

Be sure to completely read the Safety Rules and Information found on the following pages. Also completely read the Operation section.

Children



Tragic accidents can occur with children. Do not allow them anywhere near the area of operation. Children are often attracted to the unit and mowing activity. Never assume that children will remain where you last saw them. If there is a risk that children may enter the area where you are mowing, have another responsible adult watch them.

Slope Operation



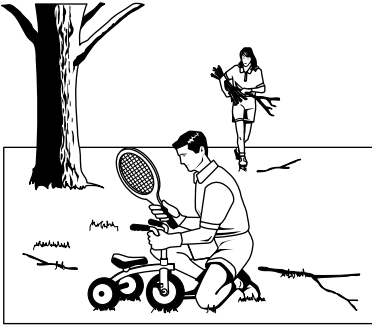
You could be seriously injured if you use this unit on too steep of a slope. Using the unit on a slope that is too steep

where you do not have adequate footing and unit traction (and control) can cause you to lose control and possibly slip and fall or roll the unit over.

Always mow across slopes, not up and down (you could slip and fall.)

Also, note that the surface you are on can greatly impact your ability to safely operate this machine. Wet grass or soft soil can seriously affect your footing and traction of the unit. Do not operate on slopes that are slippery, wet, or have soft soil.

Thrown Objects

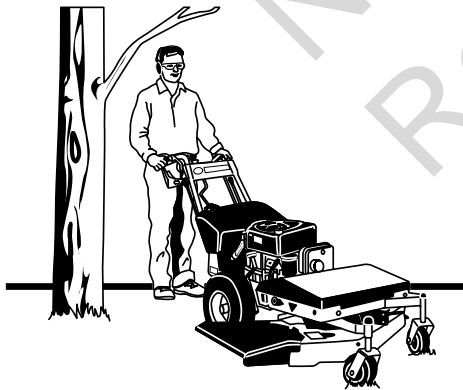


This unit has spinning mower blades. These blades can pick up and throw debris that could seriously injure a bystander. Be sure to clean up the area to be mowed and remove objects that could be thrown by the blade **BEFORE** you start mowing.

Do not operate this unit without the entire grass catcher or discharge guard (deflector) in place.

Also, do not allow anyone in the area while the unit is running! If someone does enter the area, shut the unit off immediately until they leave.

Moving Parts



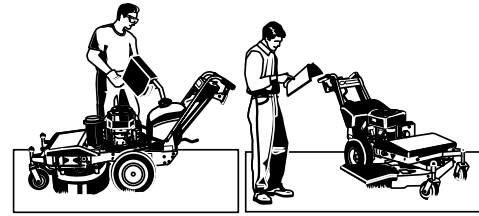
This equipment has many moving parts that can injure you or someone else. However, if you stay in the operator zone (area behind the handles and controls), and follow the safety rules in this operator's manual, the unit is safe to operate.

The mower deck has spinning mower blades that can amputate hands and feet. Do not allow anyone near the unit while it is running! Keep safety devices (guards, shields, and switches) in place and working.

To help you, the operator, use this equipment safely, it is equipped with an operator-present safety system. Do **NOT** attempt to alter or bypass the system. See your dealer

immediately if the system does not pass all the safety interlock system tests found in this manual.

Fuel and Maintenance



Always disengage all drives, shutoff the engine and remove the key before doing any cleaning, refueling or servicing.

Gasoline and its vapors are extremely flammable. Do not smoke while operating or refueling. Do not add fuel while engine is hot or running. Allow engine to cool for at least 3 minutes prior to adding fuel.

Do not add fuel indoors, in an enclosed trailer, garage or other enclosed area that is not well ventilated. Gasoline spills should be cleaned up promptly and before operation begins.

Gasoline should be stored only in sealed containers approved for fuel.

Proper maintenance is critical to the safety and performance of your unit. Keep the unit free of grass, leaves and excess oil. Be sure to perform the maintenance procedures listed in this manual, especially periodically testing the safety system.

Enclosed Areas



Only operate this unit outdoors and away from unventilated areas such as inside garages or enclosed trailers. The engine emits poisonous carbon monoxide gas and prolonged exposure in an enclosed area can result in serious injury or death.

Safety Rules and Information Training

- Read, understand, and follow all instructions in the manual and on the unit before starting. If the operator(s) or mechanic(s) can not read English it is the owner's responsibility to explain this material to them.
- Become familiar with the safe operation of the equipment, operator controls, and safety signs.

- All operators and mechanics should be trained. The owner is responsible for training the users.
- Only allow responsible adults, who are familiar with the instructions, to operate the unit.
- Never let children or untrained people operate or service the equipment. Local regulations may restrict the age of the operator.
- The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people or property.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.

Preparation

- Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Use only accessories and attachments approved by the manufacturer.
- Wear appropriate clothing including safety shoes, safety glasses and ear protection. Long hair, loose clothing or jewelry may get tangled in moving parts.
- Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire, which can be thrown by the machine.
- Use extra care when handling gasoline and other fuels. They are flammable and vapors are explosive.
- Use only an approved container.
- Never remove fuel cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
- Never refuel or drain the machine indoors.
- Check that operator's presence controls, safety switches and shields are attached and functioning properly. Do not operate unless they are functioning properly.

Operation

- Never run an engine in an enclosed area.
- Mow only in the daylight or with good artificial light, keeping away from holes and hidden hazards.
- Be sure all drives are in neutral and parking brake is engaged before starting engine. Only start engine from the operator's position.
- Be sure of your footing while using pedestrian controlled equipment, especially when backing up. Walk, don't run. Reduced footing could cause slipping.
- Slow down and use extra care on hillsides. Be sure to travel in the recommended direction on hillsides. Turf conditions can affect the machines stability. Use caution when operating near drop-offs.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while traveling in reverse.

- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the deflector in place.
- Slow down and use caution when making turns and when changing directions on slopes.
- Never raise deck with the blades running.
- Never leave a running unit unattended. Always disengage the PTO, set the parking brake, stop the engine, and remove keys before dismounting. Keep hands and feet away from the cutting units.
- Turn off the PTO switch to disengage the blades when not mowing.
- Never operate with guards not securely in place. Be sure all interlocks are attached, adjusted properly and functioning properly.
- Never operate with the discharge deflector raised, removed or altered, unless using a grass catcher.
- Do not change the engine governor setting or over-speed the engine.
- Stop on level ground, lower implements, disengage drives, engage parking brake, shut off engine before leaving the operator's position for any reason including emptying the grass catchers or unclogging the chute.
- Stop equipment and inspect blades after striking objects or abnormal vibration occurs. Make necessary repairs before resuming operations.
- Keep hands and feet away from the cutting units.
- Look behind and down before backing up to be sure of a clear path.
- Never carry passengers and keep pets and bystanders away.
- Do not operate the unit while under the influence of alcohol or drugs.
- Slow down and use caution when making turns and crossing roads and sidewalks. Stop blades if not mowing.
- Use care when loading or unloading the machine into a trailer or truck.
- Use care when approaching blind corners, shrubs, trees or other objects that may obscure vision.
- To reduce fire hazard, keep unit free of grass, leaves & excess oil. Do not stop or park over dry leaves, grass or combustible materials.



It is a violation of California Public Resource Code, Section 4442, to use or operate the engine on any forest-covered, brush-covered or grass-covered land unless the exhaust system is equipped with a spark arrester, as defined in section 4442, maintained in effective working order. Other states or federal jurisdictions may have similar laws. Contact an Authorized Service Dealer to obtain a spark arrester designed for the exhaust system installed on this engine.

- OSHA regulations may require the use of hearing protection when exposed to sound levels greater than 85 dBA for an 8 hour time period.



CAUTION

This machine produces sound level in excess of 85 dBA at the operator's ear and can cause hearing loss through extended periods of exposure.

Wear hearing protection when operating this machine.

Slope Operation

Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not drive on it.



WARNING

Operating on a steep slope can cause sliding and loss of steering, control, and rollover.

Select slow ground speed before driving onto a slope. Use extra caution when operating on slopes with rear mounted grass catchers.

Mow across the face of slopes, not up and down, use caution when changing directions and **DO NOT START OR STOP ON A SLOPE.**

Do:

- Mow across slopes, not up and down.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the unit. Tall grass can hide obstacles.
- Use slow speed. Choose a slow speed so that you will not have to stop or change speed while on the slope.
- Use extra care with grass catchers or other attachments. These can change the stability of the unit.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- See your authorized dealer for recommendations of available weights to improve stability.

Do not:

- Avoid starting, stopping, or turning on a slope. If tires lose traction (i.e. machine stops forward motion on a slope), disengage the blade(s) (PTO) and drive slow off the slope.
- Do not turn on slopes unless necessary, and then, turn slowly.
- Do not mow near drop-offs, ditches, or embankments. The operator could lose footing or balance or mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced footing or traction could cause sliding.
- Do not mow excessively steep slopes.
- Do not use grass catcher on steep slopes.

Children

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the unit

and the mowing activity. Never assume that children will remain where you last saw them.

- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn unit off if children enter the area.
- Before and during reverse operation, look behind and down for small children.
- Never allow children to operate the unit.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

Emissions

- Engine exhaust from this product contains chemicals known, in certain quantities, to cause cancer, birth defects, or other reproductive harm.
- Look for the relevant Emissions Durability Period and Air Index information on the engine emissions label.

Service and Maintenance Safety



Amputation and crushing hazard

Specific steps must be taken in order to perform service and maintenance procedures safely.

Read and follow all the applicable safety and instructional messages in this manual.

Always disengage the mower blades, set the parking brake, turn the engine OFF, remove the ignition key, and wait for all movement to stop prior to performing service and maintenance procedures.

Always disconnect the spark plug wire(s) and fasten it away from the plug before beginning any maintenance or service procedures on order to prevent accidental ignition.

Safe Handling of Gasoline



Fire and explosion hazard

To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

- Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
- Use only approved gasoline containers.
- Never remove the gas cap or add fuel with the engine running. Allow the engine to cool before refueling.
- Never fuel the machine indoors.
- Never store the machine or fuel container where there is an open flame, spark, or pilot light such as near a water heater or other appliance.
- Never fill containers inside a vehicle or on a truck bed with a plastic bed liner. Always place containers on the ground away from your vehicle before filling.

- Remove gas-powered equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment on a trailer with a portable container, rather than from a gasoline dispenser nozzle.
- Keep nozzle in contact with the rim of the fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
- If fuel is spilled on clothing, change clothing immediately.
- Never over-fill the fuel tank. Replace gas cap and tighten securely.
- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
- If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until fuel vapors have dissipated.
- Replace all fuel tank caps and fuel container caps securely.

Maintenance and Storage

- Always observe safe refueling and fuel handling practices when refueling the unit after transportation or storage.
- Always follow the engine manual instructions for storage preparations before storing the unit for both short and long term periods.
- Always follow the engine manual instructions for proper start-up procedures when returning the unit to service.
- Never store the machine or fuel container inside where there is an open flame, such as in a water heater. Allow unit to cool before storing.
- Shut off fuel while storing or transporting. Do not store fuel near flames or drain indoors.
- Keep all hardware, especially blade attachment bolts, tight and keep all parts in good working condition. Replace all worn or damaged decals.
- Never tamper with safety devices. Check their proper operation regularly.
- Disengage drives, lower implement, set parking brake, stop engine and remove key or disconnect spark plug wire. Wait for all movement to stop before adjusting, cleaning or repairing.
- Clean grass and debris from cutting units, drives, mufflers, and engine to prevent fires. Clean up oil or fuel spillage.
- Let engine cool before storing and do not store near flame.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Park machine on level ground. Never allow untrained personnel to service machine.
- Use jack stands to support components when required.
- Carefully release pressure from components with stored energy.
- Disconnect battery or remove spark plug wire before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.

- Use care when checking blades. Wrap the blade(s) or wear gloves, and use caution when servicing them. Only replace blades. Never straighten or weld them.
- Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
- Charge batteries in an open well ventilated area, away from spark and flames. Unplug charger before connecting or disconnecting from battery. Wear protective clothes and use insulated tools.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer's recommended parts, when necessary.
- Check brake operation frequently. Adjust and service as required.
- Use only factory authorized replacement parts when making repairs.
- Always comply with factory specifications on all settings and adjustments.
- Only authorized service locations should be utilized for major service and repair requirements.
- Never attempt to make major repairs on this unit unless you have been properly trained. Improper service procedures can result in hazardous operation, equipment damage and voiding of manufacturer's warranty.
- Units with hydraulic pumps, hoses, or motors: **WARNING:** Hydraulic fluid escaping under pressure may have sufficient force to penetrate skin and cause serious injury. If foreign fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result. Keep body and hands away from pin holes or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard, and not hands, to search for leaks. Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before applying pressure to the system. If leaks occur, have the unit serviced immediately by your authorized dealer.
- **WARNING:** Stored energy device. Improper release of springs can result in serious personal injury. Springs should be removed by an authorized technician.

Safety Decals

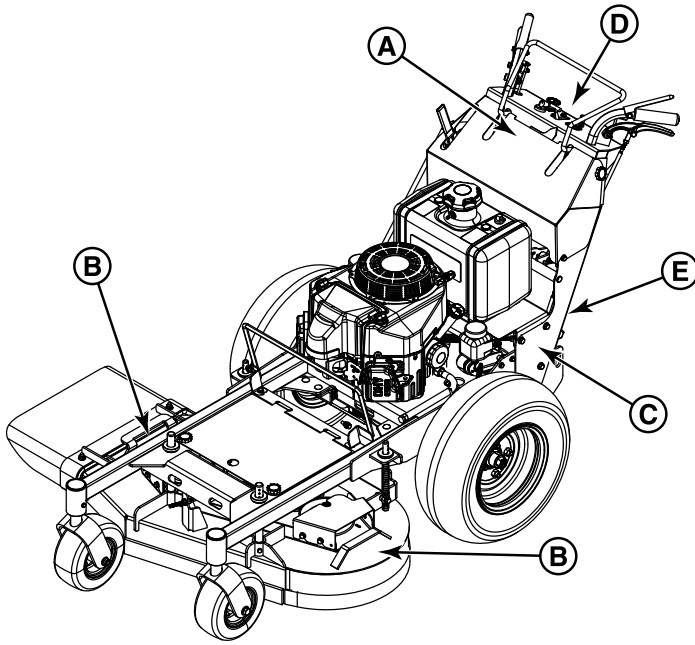
Before operating your unit, read the safety decals. The cautions and warnings are for your safety. To avoid a personal injury or damage to the unit, understand and follow all safety decals.



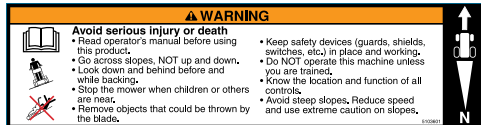
WARNING

If any safety decals become worn or damaged, and cannot be read, order replacement decals from your local dealer.

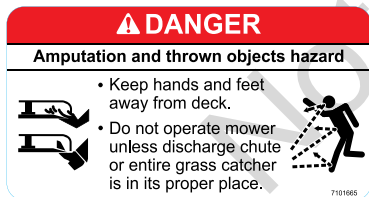
2



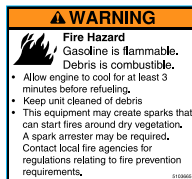
A.) Part Number: 5103601 - Decal Warning



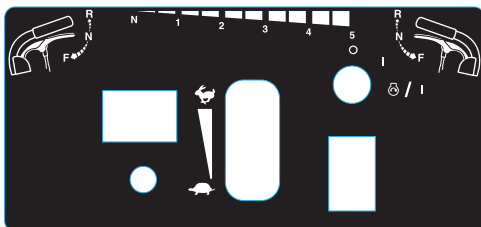
B.) Part Number: 7101665 - Decal, Danger



C.) Part Number: 5103665 - Decal, Warning, Fire



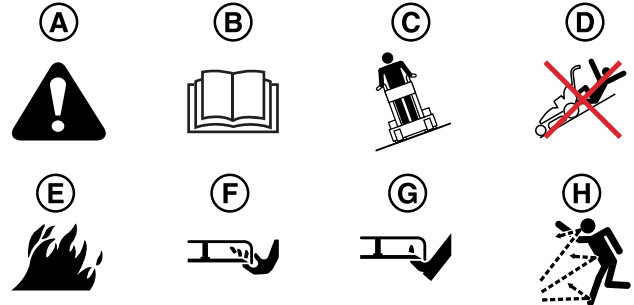
D.) Part Number: 5104566 - Decal, Dash Panel, WKB, Man/Elec Start



E.) Part Number: 5106760 - Decal, Main Safety, Sulky



Safety Icons



Callout	Hazard Meaning
A	Alert
B	Read the Manual
C	Go Across Slopes, Not Up and Down
D	Rollover Hazard
E	Fire Hazard
F	Amputation - Hand in Blade
G	Amputation - Foot in Blade
H	Thrown Objects

Safety Icons for Optional Sulky Kit Accessory

An optional sulky kit is available as an accessory through your normal parts source.

Use only Ferris approved riding accessories. Use of other accessories is not recommended.



Part Number: 5106760 - Decal Main Safety, Sulky



Callout	Hazard Meaning
A	Read the Manual.
B	Falling Off Sulky Hazard
C	Crushing Hazard of Sulky

Safety Alert Symbol and Signal Words

The safety alert symbol (⚠) is used to identify safety information about hazards that can result in personal injury. A signal word (DANGER, WARNING, or CAUTION) is used with the alert symbol to indicate the likelihood and the potential

severity of injury. In addition, a hazard symbol may be used to represent the type of hazard.

- DANGER** indicates a hazard which, if not avoided, **will result in death or serious injury**.
- WARNING** indicates a hazard which, if not avoided, **could result in death or serious injury**.
- CAUTION** indicates a hazard which, if not avoided, **could result in minor or moderate injury**.
- NOTICE** indicates a situation that **could result in damage to the product**.

Safety Interlock System

This unit is equipped with safety interlock switches. These safety systems are present for your safety, do not attempt to bypass safety switches, and never tamper with safety devices. Check their operation regularly.

Operational SAFETY Checks

- Test 1 - Engine should NOT crank if:**
 - Forward speed control lever is not in the NEUTRAL position.
- Test 2 - Engine SHOULD crank if:**
 - Forward speed control lever is in the NEUTRAL position.
- Test 3 - Engine should SHUT OFF if:**
 - Operator releases the operator presence handles while the forward speed control lever is not in the NEUTRAL position.
- Test 4 - PTO Switch (blades) should SHUT OFF if:**
 - If the PTO switch is ON and the operator releases the operator presence handles, OR
 - The operator presses the PTO switch down to the OFF position.
- Test 5 - PTO Switch (blades) SHOULD turn on if:**
 - Operator depresses the operator presence handles and the PTO switch is pulled up to the ON position.

Test 6 - Blade Brake Check:

Mower blades and mower drive belt should come to a complete stop within seven (7) seconds after electric PTO switch is turned OFF (or operator releases the operator presence handles). If the mower drive belt does not stop within seven (7) seconds, see your dealer.

Note: Once the engine has been stopped, the forward speed control lever must be returned to the NEUTRAL position, the parking brake should be engaged, the operator presence handles should be depressed and the PTO switch should be in the OFF position in order to start the engine.

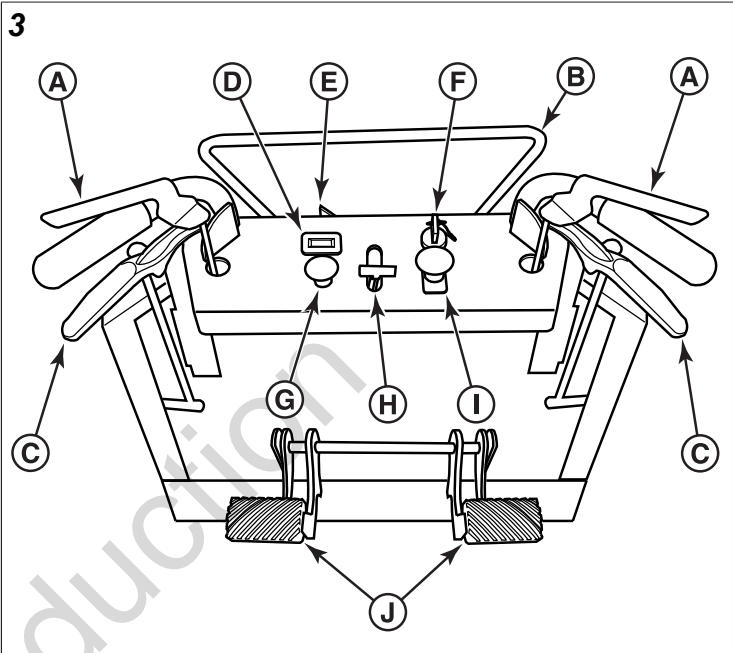
- WARNING**
If the unit does not pass a safety test, do NOT operate it. See your authorized dealer. Under no circumstance should you attempt to defeat the purpose of the safety interlock system.

Features and Controls

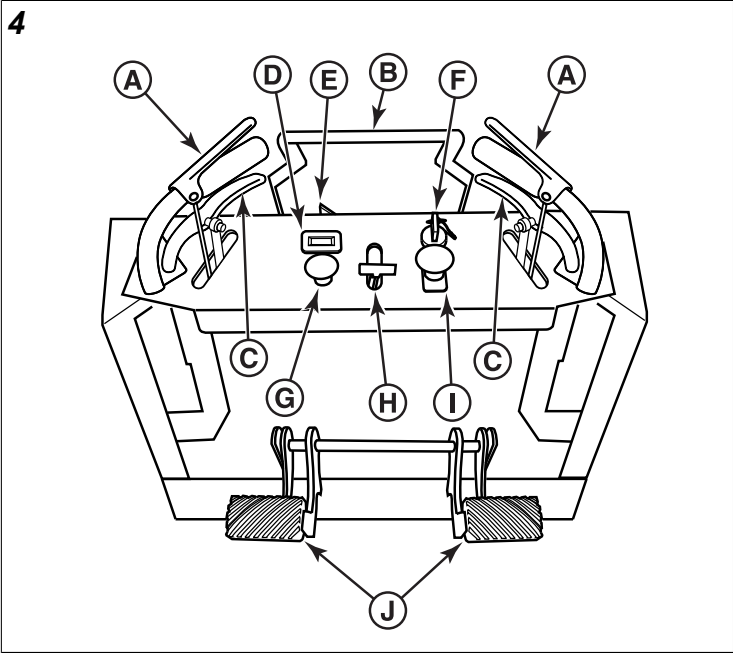
Control Locations & Functions

The information below briefly describes the function of individual controls. Starting, stopping, driving, and mowing require the combined use of several controls applied in specific sequences. To learn what combination and sequence of controls to use for various tasks see the *Operation* section.

Control Locations: Models with Standard Style Handle Bars



Control Locations: Models with Centralized Controls Style Handle Bars



Callout	Control Name
A	Operator Presence Handles
B	Forward Speed Control Lever




Callout	Control Name
C	Drive Levers
D	Hour Meter
E	Forward Speed Indicator
F	Ignition Switch
G	Choke
H	Throttle Control
I	PTO (Power Take Off) Switch
J	Neutral Return Pedals




Operator Presence Handles: These handles are a major factor in the safety interlock system of the mower. Both handles are tied together so depressing one handle depresses both. The operator must depress the handles in order to activate the PTO (Power Take Off) switch.

If the operator presence handles are released and the forward speed control lever is in the NEUTRAL position and the PTO switch is engaged, the mower blades will stop, but the engine will remain running.

If the operator presence handles are released and the forward speed control lever is NOT in the NEUTRAL position, the engine will stop (with or without the PTO engaged).

Forward Speed Control Lever / Drive Levers: These levers control the ground speed and direction of travel of the mower.

Icon	Control Name
	Forward Speed Control Lever
	Left Drive Lever
	Right Drive Lever

Icon	Control Position
	Forward
	Neutral
	Reverse

The **forward speed control lever** controls the forward ground speed of both drive wheels. The forward speed control lever cannot be moved forward out of the NEUTRAL position if the parking brake lever is engaged.

The **left drive lever** controls the steering and reverse ground speed of the left drive wheel. The **right drive lever** controls the steering and reverse ground speed of the right drive

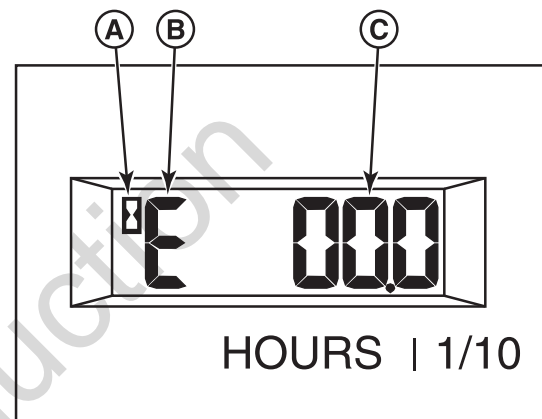
wheel. Squeeze both reverse speed control levers evenly to move in reverse.

See the *Driving the Mower* section for proper steering instructions.

Your machine is equipped with one of the different styles of hour meter listed below.

Hour Meter (Displays Numbers Only): The hour meter measures the number of hours that the ignition switch is in the RUN position and the operator presence handles are pressed down. The hour meter has a self contained power source so the total hours are always visible.

Hour Meter (Displays Numbers and Letters): This unit is equipped with a dual function hour meter that records the number of hours that the engine has run while the operator presence handles were pressed down and the number of hours that the PTO switch has been engaged.



"A" - Hour Glass Icon - The hour glass icon flashes when the hour meter is recording the passage of time.

"B" - Mode Icon - The mode icon will display an "E" when displaying engine hours, and a "P" when displaying PTO hours.

"C" - Time Display - This is the number of hours that are recorded.

The default display of the hour meter is engine hours. The mode icon will display a "E" and the hour glass icon will not flash.

To begin recording engine hours, start the unit's engine and press down the operator presence handles. The hour glass icon will flash.

To begin recording PTO hours, pull the PTO switch up to engage the PTO clutch. The unit's engine must be running and the operator presence handles must be pressed down. The mode icon will display a "P" and the hour glass icon will flash.

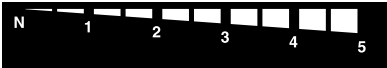
While recording PTO hours, the hour meter also records engine hours; however, the hour meter only displays PTO hours when recording PTO hours.

To stop recording PTO hours, push the PTO switch down to disengage the PTO clutch.

To stop recording engine hours, release the operator presence handles.



The hour meter has a self contained power source so that the recorded hours are always visible even when the engine is OFF.

Forward Speed Indicator: The purpose of the Forward Speed Indicator is to help the operator quickly reset the forward speed control of the mower to a preferred driving speed.




Icon	
Control Name	Forward Speed Indicator

The forward speed indicator works in conjunction with the Forward Speed Control Lever and the Neutral Return Pedal. The further the Forward Speed Control Lever is pressed forward the further the Forward Speed Indicator travels to the right. When the Forward Speed Control Lever is pulled rearward or the Neutral Return Pedal is being depressed the Forward Speed Indicator travels to the left


Ignition Switch (Manual Start Models): The ignition switch starts and stops the engine, it has two positions:

	OFF	Stops the engine.
	RUN	Rotate the ignition switch to the RUN position before pulling on the recoil starter handle to start the engine.


Ignition Switch (Electric Start Models): The ignition switch starts and stops the engine, it has three positions:


	OFF	Stops the engine and shuts off the electrical system.
	RUN	Allows the engine to run and powers the electrical system.
	START	Cranks the engine for starting.


NOTE: Never leave the ignition switch in the RUN position with the engine stopped—this drains the battery.

 **Choke:** Close the choke for cold starting. Open the choke once the engine starts. A warm engine may not require choking. Pull the knob UP to close the choke. Push the knob DOWN to open the choke.


Throttle Control: The throttle controls engine speed. Move the throttle forward to increase engine speed and back to decrease engine speed. Always operate at FULL throttle when mowing.

	Fast throttle speed.
--	----------------------

	Slow throttle speed.
--	----------------------

 **PTO (Power Take Off) Switch:** The PTO switch engages and disengages the mower blades. Pull UP on the switch to engage, and push DOWN to disengage.

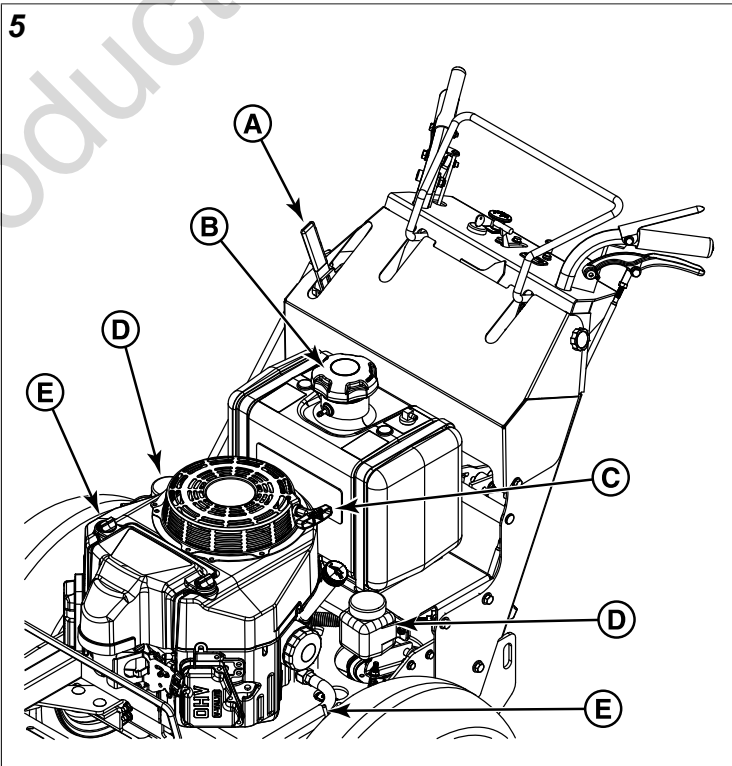
Neutral Return Pedals:

Icon	Control Name
	Neutral Return Pedals

The neutral return pedals provide a hands-free return to neutral. The pedals are used in conjunction with the drive levers to properly stop the machine. The two pedals are connected together so depressing one depresses both.

The operator must fully depress the neutral pedal downwards to return the mower to neutral. The mower must be in the neutral position to start the engine.

See the *Stopping the Mower* section for operating instructions of the neutral return pedals.



Callout	Control Name
A	Parking Brake Lever
B	Fuel Tank Cap
C	Recoil Starter Handle (Manual Start Models Only)
D	Transmission Oil Fill

E	Transmission Release Levers
---	-----------------------------

(P) Parking Brake: Pull the parking brake lever rearward and up to engage the parking brake. Move the lever fully forward and down to disengage the parking brake.

	Disengage	Releases the parking brake.
	Engage	Locks the parking brake.

Fuel Tank Cap: To remove the cap, turn **counter-clockwise**.

Recoil Starter Handle: The recoil starter handle is used to start the engine.

Transmission Oil Fill: Transmission oil is added through the hydraulic oil tanks. It also serves as extra holding capacity for oil as the transmissions heat up and the hydraulic oil expands. See *Check / Fill Transmission Oil* for oil level check and fill procedures.

Transmission Release Levers:

Icon	Control Name
	Transmission Release Levers

This unit is equipped with two transmission release levers. The transmission release levers deactivate the transaxle so that the unit can be pushed by hand. Both transmission release levers must be in the same position whether you are driving the unit or pushing it by hand. See *Pushing the Unit by Hand* for operational information.

Operation

Before First-Time Use

- Be sure to read all information in the Safety and Operation sections before attempting to operate this unit.
- Become familiar with all of the controls and how to stop the unit.
- Operate in an open area without engaging the PTO to become accustomed to the unit.



WARNING
Read the operator's manual before attempting to operate the machine.

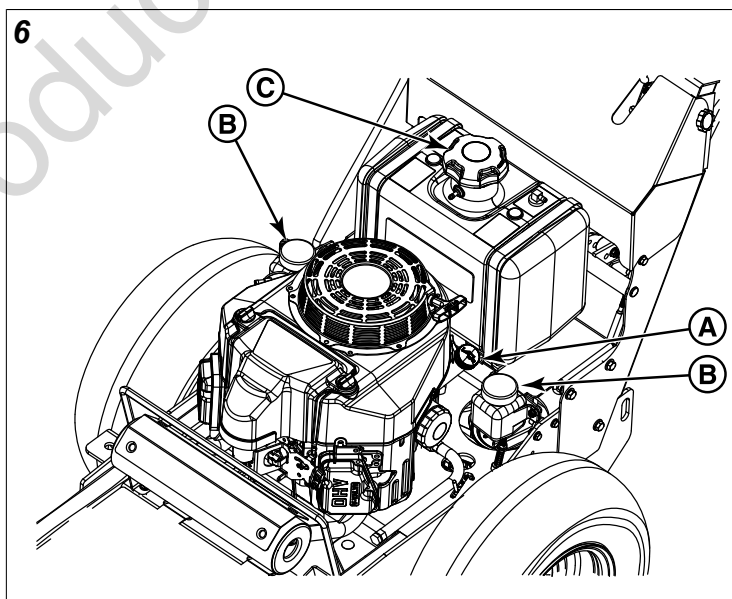
If you do not understand how a specific control functions, or have not yet thoroughly read the Features and Controls section, do so now.

Do not attempt to operate the mower without first becoming familiar with the location and function of all controls.



- Before leaving the operator's position for any reason, engage the parking brake, disengage the PTO, stop the engine and remove the key.
- To reduce fire hazard, keep the engine and mower free of grass, leaves and excess grease. Do NOT stop or park unit over dry leaves, grass or combustible materials.
- Gasoline is highly flammable and must be handled with care. Never fill the tank when the engine is still hot from recent operation. Do NOT allow open flame, smoking or matches in the area. Avoid over-filling and wipe up any spills.

Checks Before Starting



- Check that crankcase is filled to the full mark on the dipstick (A, Figure 6). See the engine Operator's Manual for engine oil dipstick location, oil fill instructions, and oil recommendations.
- Make sure all nuts, bolts, screws, and pins are in place and tight.
- Check the hydraulic oil tanks (B) and make sure that the oil level is up to the FULL COLD mark.
- Fill the fuel tank (C) with fresh fuel. Refer to engine manual for fuel recommendations.

Starting the Engine - Manual Start Models



WARNING

If you do not understand how a specific control functions, or have not yet thoroughly read the *Features & Controls* section, do so now.

Do NOT attempt to operate the unit without first becoming familiar with the location and function of ALL controls.

1. Engage the parking brake and make sure the PTO switch is disengaged and the forward speed control lever is in the NEUTRAL position.
2. Set the engine throttle control to FULL throttle position. Then fully close the choke by pulling the knob OUT fully.
NOTE: A warm engine may not require choking.
3. Insert the key into the ignition switch and turn it to the RUN position.
4. Grasp the recoil starter handle and pull slowly until resistance is felt and then pull rapidly. You may have to pull several times before the engine starts. If the engine fails to start within a reasonable number of attempts, discontinue and check engine operator's manual for further instructions.
5. After the engine starts, gradually open the choke (push knob down fully). Reduce to half throttle speed and allow to warm up. Warm up the engine by running it for at least a minute before engaging the PTO switch or driving the mower.
6. After warming the engine, ALWAYS operate the unit at FULL THROTTLE when mowing.

In the event of an emergency the engine can be stopped by simply turning the ignition switch to STOP. Use this method only in emergency situations. For normal engine shut down follow the procedure given in STOPPING THE MOWER

Starting the Engine - Electric Start Models



WARNING

If you do not understand how a specific control functions, or have not yet thoroughly read the *Features & Controls* section, do so now.

Do NOT attempt to operate the unit without first becoming familiar with the location and function of ALL controls.

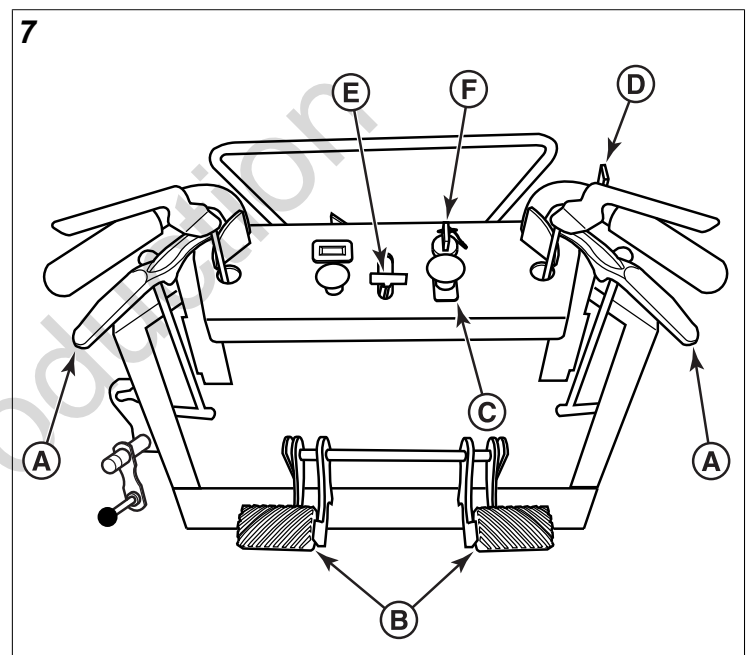
1. Engage the parking brake and make sure the PTO switch is disengaged and the forward speed control lever is in the NEUTRAL position.
2. Set the engine throttle control to FULL throttle position. Then fully close the choke by pulling the knob OUT fully.
NOTE: A warm engine may not require choking.

3. Insert the key into the ignition switch and turn it to the START position.
4. After the engine starts, gradually open the choke (push knob down fully). Reduce to half throttle speed and allow to warm up. Warm up the engine by running it for at least a minute before engaging the PTO switch or driving the mower.
5. After warming the engine, ALWAYS operate the unit at FULL THROTTLE when mowing.

In the event of an emergency the engine can be stopped by simply turning the ignition switch to STOP. Use this method only in emergency situations. For normal engine shut down follow the procedure given in STOPPING THE MOWER

Stopping the Mower

1. Gently squeeze both drive levers (A, Figure 7) evenly to stop the unit.



2. Once the unit is stopped, firmly depress the neutral return pedal (B) to place the transmission in neutral.
3. Disengage the PTO by pushing down on the PTO switch (C).
4. Engage the parking brake by pulling the parking brake lever (D) fully up and rearward towards the handle bars.
5. Move the throttle control (E) to mid-throttle position and turn the ignition key (F) to OFF. Remove the key.

Driving the Mower

Before attempting to drive the mower make sure you have read the *Features and Controls* section and understand the location and function of the controls.

The hydrostatic transmission has an infinite number of speeds between full speed forward and reverse, with the faster speeds being achieved by moving the forward speed

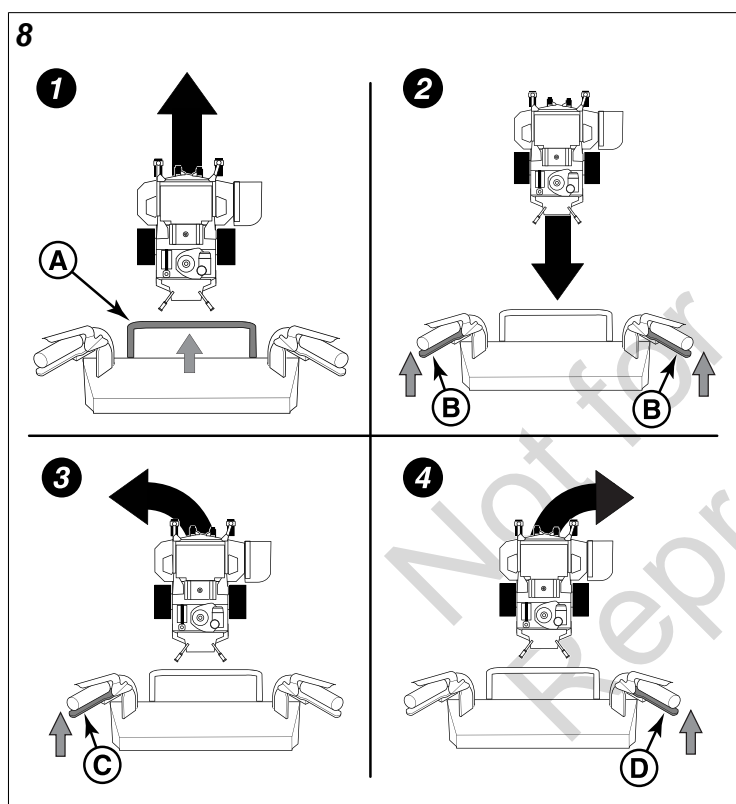
control lever and drive levers farthest in their directions of travel.

For normal use, the throttle should be kept fully open and the ground speed of the machine determined by the forward speed control lever. When transporting the machine or when loading or unloading from a truck or trailer, partial throttle should be used to slow the reaction time of the controls and reduce noise.

Practice maneuvering the machine at a slow engine speed on level ground with the PTO switch in the "OFF" position until you are familiar with the controls.

To Move Forward and Set Forward Speed

1. Disengage the parking brake.
2. Gently move the forward speed control lever (A, Figure 8, inset 1) forward until desired speed is achieved.



To Move Backward

1. Disengage the parking brake.
2. Gently squeeze both drive levers (B, inset 2) evenly, until desired speed is achieved.

To Slow or Stop Machine

1. Gently squeeze both drive levers evenly to slow the machine.
2. Continuing to squeeze the drive levers will stop the machine.
3. Once the machine is stopped, firmly depress the neutral return pedal to place the transmissions in neutral.
4. Engage the parking brake.

NOTE: Continuing to squeeze the drive levers after the machine is stopped, will cause the machine to move in reverse.

Turning the Machine

Note: Always reduce speed in a turn.

Turning Left:

Gently squeeze the left drive lever (C, inset 3). A sharp or gentle turn is determined by the amount of force applied to the drive lever.

Turning Right:

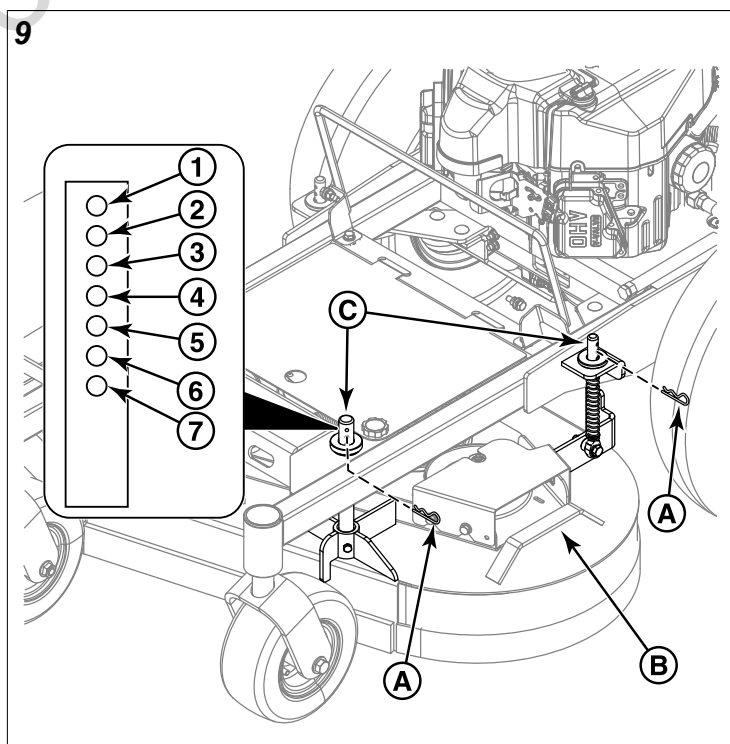
Gently squeeze the right drive lever (D, inset 4). A sharp or gentle turn is determined by the amount of force applied to the drive lever.

Cutting Height Adjustment

Cut Height Indication Chart	
Hole Number	Cutting Height
1	1.5" (3,8 cm)
2	2.0" (5,1 cm)
3	2.5" (6,4 cm)
4	3.0" (7,6 cm)
5	3.5" (8,9 cm)
6	4.0" (10,2 cm)
7	4.5" (11,4 cm)

To adjust the cutting height:

1. Use Figure 9 and the Cut Height Indication Chart to determine the correct mounting holes for the desired cutting height.



2. Remove the hair pins (A, Figure 9) from the deck lift shafts (C).

- Use the deck handle (B) and either raise or lower the cutter deck to the desired cutting height. Re-install the hair pins in the hole for the desired cutting height.
- Repeat the process for the other side of the machine.
The hair pins must be installed in the same numbered hole in all four deck lift shafts for the mower deck to have a level cut.

Mowing

Before mowing, set the cutting height as described in *Cutting Height Adjustment*.

- Engage the parking brake. Make sure that the PTO switch is disengaged and the forward speed control lever is in the neutral position.
- Start the engine (see *Starting the Engine*).
- Set the throttle to the $\frac{1}{2}$ throttle position.

Note: It is best practice to engage the PTO with the throttle set at the minimum throttle position necessary to engage the deck drive system without stalling the engine.

- Engage the PTO by pulling up the PTO switch.
- Move the throttle to the "FAST" position and begin mowing.
- Release the parking brake and begin mowing.
- When finished, reduce throttle speed so that the engine idles and push the PTO switch down to shut off the PTO.
- Stop the engine. See *Stopping the Mower*.

Mowing Recommendations

Several factors can affect how well your machine cuts grass. Following proper mowing recommendations can improve the performance and life of your machine.

Height of Grass

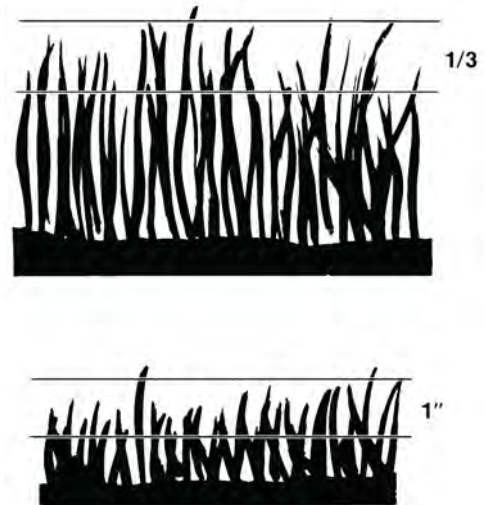
Often cutting height is a matter of personal preference. Typically, you should mow the grass when it is between three and five inches high. The proper cutting height range for a specific lawn will depend upon several factors, including the type of grass, the amount of rainfall, the prevailing temperature, and the lawn's overall condition.

Cutting the grass too short causes weak, thin grass plants, which are easily damaged by dry periods and pests. Cutting too short is often more damaging than allowing the grass to be slightly higher.

Letting grass grow a bit longer—especially when it is hot and dry—reduces heat build-up, preserves needed moisture and protects the grass from heat damage and other problems. However, allowing grass to grow too high can cause thin turf and additional problems.

Cutting off too much at one time shocks the plant's growth system and weakens the grass plants. **A good rule of thumb is the 1/3 rule: to cut no more than one third of the grass height, and never more than 1 inch at a time.**

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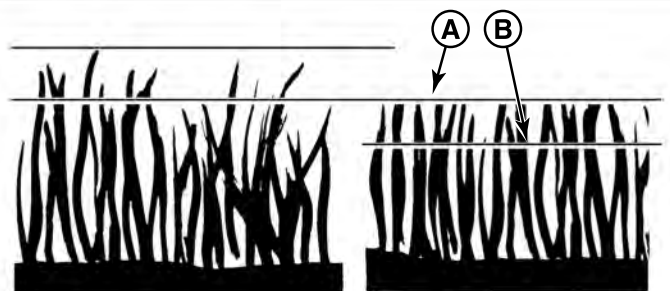


The amount of grass you are able to cut in one pass is also effected by the type of mowing system you are using (for example, broadcasting with side discharge decks can process a much larger volume of grass than mulching does).

Tall grass requires incremental cutting. For extremely tall grass, set the cutting height at maximum for the first pass (A, Figure 11), and then reset it to the desired height and mow a second (B) or third time.

Don't cover the grass surface with a heavy layer of clippings. Consider using a grass collection system and starting a compost pile.

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When and How Often to Mow

The time of day and condition of the grass greatly affect the results you'll get when mowing. For the best results, follow these guidelines:

- Mow when the grass is between three and five inches high.
- Mow with sharp blades. Short clippings of grass one inch or shorter decompose more quickly than longer blades. Sharp mower blades cut grass cleanly and efficiently, preventing frayed edges which harm the grass.
- Mow at time of day when the grass is cool and dry. Late afternoon or early evening often provide these ideal mowing conditions.

- Avoid mowing after rain or even heavy dew, and never mulch when the grass is wet (moist grass does not mulch well, and clumps beneath the mower deck).

Mowing Patterns

Always start mowing on a smooth, level area.

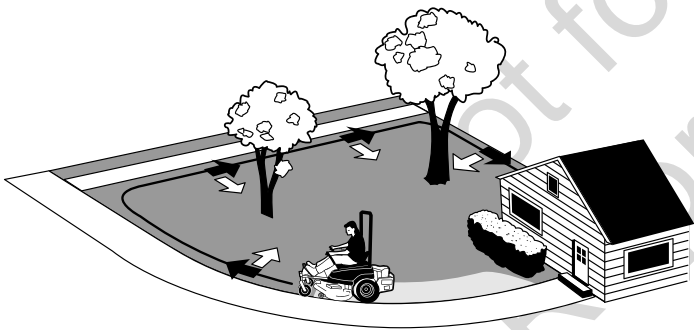
The size and type of area to be mowed will determine the best mowing pattern to use. Obstructions such as trees, fences and buildings, and conditions such as slopes and grades must also be considered.

- Cut long straight strips overlapping slightly.
- Where possible, change patterns occasionally to eliminate matting, graining or a corrugated appearance.
- For a truly professional cut, mow across the lawn in one direction, then re-cut the lawn by mowing perpendicular to the previous cut.

Note: Always operate the engine at FULL THROTTLE when mowing.

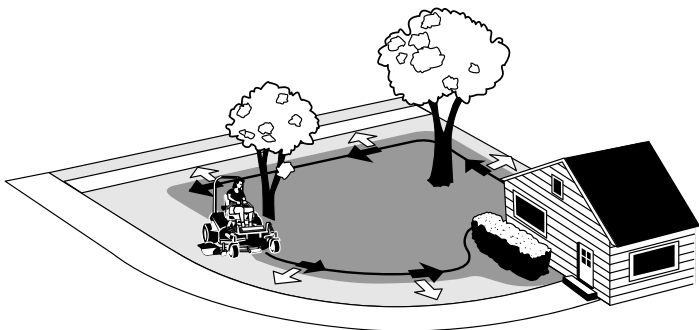
If you hear the engine slowing down, you are mowing too fast—using a slower ground speed will improve the cutting efficiency of the blades and prevents many common cutting problems. Use an appropriate ground speed for the thickness and height of the grass you are cutting (3rd gear or slower for manual gear models). If you hear the engine slowing down you are mowing too fast, use a slower ground speed.

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Where possible, make one or two passes around the outside of the area discharging the grass INTO the lawn to keep the cut grass off fences and walks.

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The remainder of the mowing should be done in the opposite direction so that the clippings are dispersed OUT onto the area of lawn previously cut.

Mowing Methods

Broadcast Mowing

Broadcasting, or side-discharging, disperses fine clippings evenly over the entire lawn. Many golf courses use this method. Your mower has a deep dish deck to allow freer circulation of clippings so they are broadcast evenly over the lawn.

Engine Speed & Ground Speed for Broadcasting:

Always operate the engine at full throttle when mowing. If you hear the engine slowing down, you are mowing too fast—using a slower ground speed will improve the cutting efficiency of the blades and prevents many common cutting problems.

ALWAYS use an appropriate ground speed for the thickness and height of the grass you are cutting (3rd gear or slower for manual gear models). If you hear the engine slowing down you are mowing too fast, use a slower ground speed.

How Much Grass to Cut Off When Broadcasting:

Mow when the grass is 3-5 inches long. Do not cut the grass shorter than 2 to 2-1/2 inches. Do not cut off more than 1 inch of grass in a single pass.

Mulching

Mulching consists of a mower deck which cuts and re-cuts clippings into tiny particles and which then blows them down INTO the lawn. These tiny particles decompose rapidly into by-products your lawn can use. UNDER PROPER CONDITIONS, your mulching mower will virtually eliminate noticeable clippings on the lawn surface.

Note: When mulching under heavy cutting conditions, a rumbling sound may be present and is normal.

Mulching Requires EXCELLENT Mowing Conditions:

Mulching mowers cannot function properly if the grass is wet, or if the grass is simply too high to cut. Even more than normal mowing, mulching requires that the grass be dry and the appropriate amount is cut.

Do not use the mower as a mulching mower during the first two or three mowings in the spring. The long grass blades, quick growth, and often wetter conditions are more suitable for broadcasting (side-discharging) or grass bagging operation.

Engine Speed & Ground Speed for Mulching:

Use full engine throttle matched with a slow ground speed so that clippings will be finely cut. Ground speed while mulching should be HALF of the speed that would be used when broadcasting (side discharging) under similar conditions. Since mulching requires more horsepower than broadcasting, using a slower ground speed is vitally important for proper mulching operation.

How Much Grass to Mulch:

The best mulching action typically results from cutting only the top ½ inch to ¾ inch of grass blade. This provides short clippings which decompose properly (much more quickly than longer clippings). The ideal cutting height will vary with climate, time of year, and quality of your lawn. We recommend that you experiment with both the cutting height and ground speed until you achieve the best cut. Start with a high cutting height and using progressively lower settings until you find a cutting height that is matched to your mowing conditions and preferences.

Pushing the Unit by Hand

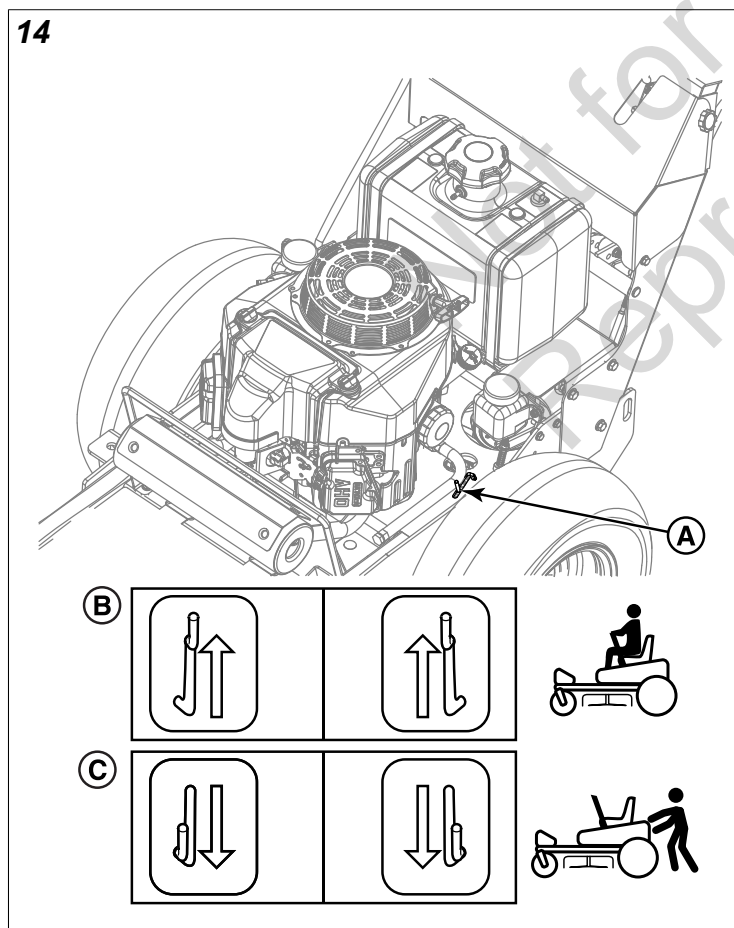
NOTICE

Towing the units while the transmissions are engaged will cause transmission damage. Do NOT use another vehicle to push or pull this unit.

This unit is equipped with two transmission release levers.

1. Depress the neutral return pedals to return the transmissions to NEUTRAL, disengage the PTO, engage the parking brake, turn the ignition switch to OFF, and remove the key.
2. Locate the transmission release levers (A, Figure 14) by the rear wheels of the unit. There is one transmission release lever for each transmission. The transmission release levers open and close the transmission bypass valves.

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3. To open the transmission bypass valves (bypass position) (C), pull the transmission release lever back and out so

they lock in the bypass position. Repeat the process for the other side of the unit.

4. Disengage the parking brake. The unit can now be pushed by hand.
5. After moving the unit, close the bypass valve (run position) by pulling the transmission release levers rearward and inward (B) to release them from the bypass position and then allow them to move to the run position.

Storage

Temporary Storage (30 Days or Less)

Remember, the fuel tank will still contain some gasoline, so never store the unit indoors or in any other area where fuel vapor could travel to any ignition source. Fuel vapor is also toxic if inhaled, so never store the unit in any structure used for human or animal habitation.



WARNING

Never store the unit, with gasoline in engine or fuel tank, in a heated shelter or in enclosed, poorly ventilated enclosures. Gasoline fumes may reach an open flame, spark or pilot light (such as a furnace, water heater, clothes dryer, etc.) and cause an explosion.

Handle gasoline carefully. It is highly flammable and careless use could result in serious fire damage to your person or property.

Drain fuel into an approved container outdoors away from open flame or sparks.

Here is a checklist of things to do when storing your unit temporarily or in between uses:

- Keep the unit in an area away from where children may come into contact with it. If there's any chance of unauthorized use, remove the spark plug (s) and put in a safe place. Be sure the spark plug opening is protected from foreign objects with a suitable cover.
- If the unit can't be stored on a reasonable level surface, chock the wheels.
- Clean all grass and dirt from the mower.

Long Term Storage (Longer Than 30 Days)

Before you store your unit for the off-season, read the Maintenance and Storage instructions in the Safety Rules section, then perform the following steps:

1. Drain crankcase oil while engine is hot and refill with a grade of oil that will be required when unit is used again.
2. Prepare the mower deck for storage as follows:
 - a.) Remove mower deck from the unit.
 - b.) Clean underside of mower deck.
 - c.) Coat all bare metal surfaces with paint or light coat of oil to prevent rusting.
3. Clean external surfaces and engine.
4. Prepare engine for storage. See engine owner's manual.
5. Clean any dirt or grass from cylinder head cooling fins, engine housing and air cleaner element.

6. Cover air cleaner and exhaust outlet tightly with plastic or other waterproof material to keep out moisture, dirt and insects.
7. Completely grease and oil unit as outlined in the *Lubrication* section.
8. Clean up unit and apply paint or rust preventative to any areas where paint is chipped or damaged.
9. Be sure the battery is filled to the proper level with water and is fully charged. Battery life will be increased if it is removed, put in a cool, dry place and fully charged about once a month. If battery is left in unit, disconnect the negative cable.
10. Drain fuel system completely or add a gasoline stabilizer to the fuel system. If you have chosen to use a fuel stabilizer and have not drained the fuel system, follow all safety instructions and storage precautions in this manual to prevent the possibility of fire from the ignition of gasoline fumes. Remember, gasoline fumes can travel to distant sources of ignition and ignite, causing risk of explosion and fire.

NOTE: Gasoline, if permitted to stand unused for extended periods (30 days or more), may develop gummy deposits which can adversely affect the engine carburetor and cause engine malfunction. To avoid this condition, add a gasoline stabilizer to the fuel tank and run the engine a few minutes, or drain all fuel from the unit before placing it in storage.

Starting After Long Term Storage

Before starting the unit after it has been stored for a long period of time, perform the following steps.

1. Remove any blocks from under the unit.
2. Install the battery if it was removed.
3. Unplug the exhaust outlet and air cleaner.
4. Fill the fuel tank with fresh gasoline. See engine manual for recommendations.
5. See engine owner's manual and follow all instructions for preparing engine after storage.
6. Check crankcase oil level and add proper oil if necessary. If any condensation has developed during storage, drain crankcase oil and refill.
7. Inflate tires to proper pressure. Check fluid levels.
8. Start the engine and let it run slowly. DO NOT run at high speed immediately after starting. Be sure to run engine only outdoors or in well ventilated area.

Maintenance Schedule

The following schedule should be followed for normal care of your unit. You will need to keep a record of your operating time. Determining operating time is easily accomplished by observing the hour meter.

If your unit is equipped with a dual function hour meter that displays both engine hours and PTO hours, the maintenance intervals are based on the engine hours as displayed by the hour meter.

UNIT MAINTENANCE

Before each use

- Check safety interlock system.
- Check unit brakes.
- Check unit for loose hardware.
- Check hydraulic oil level.
- Check tire pressures.

Every 25 Hours

- Clean mower deck and check / Replace mower blades.*
- Lubricate unit and mower deck.*

Every 100 Hours

- Check mower blade stopping time.
- Clean Battery & Cables (if equipped)
- Initial Change of Hydraulic Oil.

Every 400 Hours of Yearly

- Change hydraulic oil filter.

ENGINE MAINTENANCE

Before each use

- Check engine oil level.
- Clean visible debris from engine compartment.

Every 50 Hours

- Inspect / Clean spark arrester.**

Every 100 Hours

- Check fuel filter.

Refer to engine owner's manual

- Service air filter.
- Change engine oil and filter.
- Check / Replace spark plugs.

* More often in hot (over 85° F; 30° C) weather or dusty operating conditions.

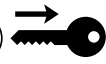
**If equipped. Replace if damaged.

Maintenance Procedures

Service and Maintenance Safety



WARNING



Amputation and crushing hazard

Specific steps must be taken in order to perform service and maintenance procedures safely.

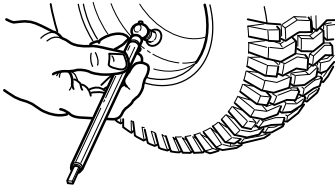
Read and follow all the applicable safety and instructional messages in this manual.

Always disengage the mower blades, set the parking brake, turn the engine OFF, remove the ignition key, and wait for all movement to stop prior to performing service and maintenance procedures.

Always disconnect the spark plug wire(s) and fasten it away from the plug before beginning any maintenance or service procedures on order to prevent accidental ignition.

Checking Tire Pressures

Tire pressure should be checked periodically, and maintained at the levels shown in the Specifications chart. Note that these pressures may differ slightly from the "Max Inflation" stamped on the side-wall of the tires. The pressures shown provide proper traction and extend tire life.



Checking / Adding Fuel



Fuel and its vapors are extremely flammable and explosive.

Fire or explosion can cause severe burns or death.

Gasoline is highly flammable and must be handled with care. Never fill the tank when the engine is still hot from recent operation. Do NOT allow open flame, smoking or matches in the area. Avoid over-filling and wipe up any spills.

To add fuel:

1. Stop the engine and allow it to cool for at least 3 minutes.
2. Remove the fuel cap.
3. Fill the tank to the bottom of the filler neck. This will allow for fuel expansion.

NOTE: Do not overfill. Refer to your engine manual for specific fuel recommendations.

4. Install and hand tighten the fuel cap.

Replacing the Fuel Filter



Fuel and its vapors are extremely flammable and explosive.

Fire or explosion can cause severe burns or death.

Do NOT remove the fuel filter when the engine is hot, as spilled gasoline may ignite. Do NOT spread hose clamps further than necessary. Ensure clamps grip hoses firmly over filter after installation.

Carbureted Models: The fuel filter is located in the fuel line between fuel tank and carburetor, near the fuel pump.

Fuel Injected Models: The fuel filter is located in the fuel line between the fuel tank and fuel pump.

If filter is dirty or clogged, replace as follows:

1. Disconnect the negative battery cable.
2. Place a container below the filter to catch spilled fuel.
3. Using a pliers, open and slide hose clamps from fuel filter.

4. Remove hoses from filter.
5. Install new filter in proper flow direction in fuel line.
6. Secure with hose clamps.
7. Reconnect the negative battery cable when finished.

Check Engine Oil Level

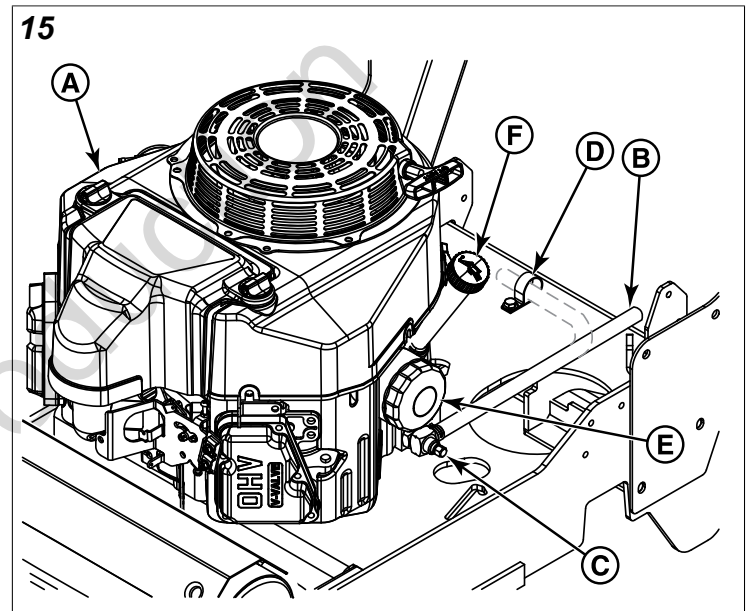
Interval: Before Each Use

Refer to the engine owners manual for dipstick and oil fill locations and specific engine oil check and fill procedures.

Change Engine Oil & Filter

This series of mower is equipped with a Kawasaki FS Series engine (A, Figure 15).

1. Warm engine by running for a few minutes. **Refer to the engine operator's manual for oil and filter replacement instructions.**
2. Route the oil drain hose (B) over the side of the engine deck.



3. Place a small pan under the oil drain hose to catch the oil. Using the appropriate tools, turn the flow valve (C) **counter-clockwise** to open the valve and drain the engine oil into the pan.
4. After draining, turn the flow valve **clockwise** to close the valve. Reposition the oil drain hose back into the oil drain clamp (D) so it is out of the way.
5. Place an absorbent shop cloth under the engine oil filter (E). Remove the engine oil filter and replace with a new one.
6. Remove the oil dipstick (F) and refill with oil. (Refer to the engine operator's manual for oil recommendations.)
7. Remove the shop cloth and wipe up any spilled oil.

Disposing of Used Engine Oil

Used oil is a hazardous waste product and must be disposed of properly. Do not discard with household waste. Check

with your local authorities, service center, or dealer for safe disposal/recycling facilities.

Engine Maintenance

For engine maintenance schedules and procedures, please refer to the engine operator's manual.

Lubrication

Moving components with grease fittings must be lubricated at the intervals as specified in the *Maintenance Chart*.

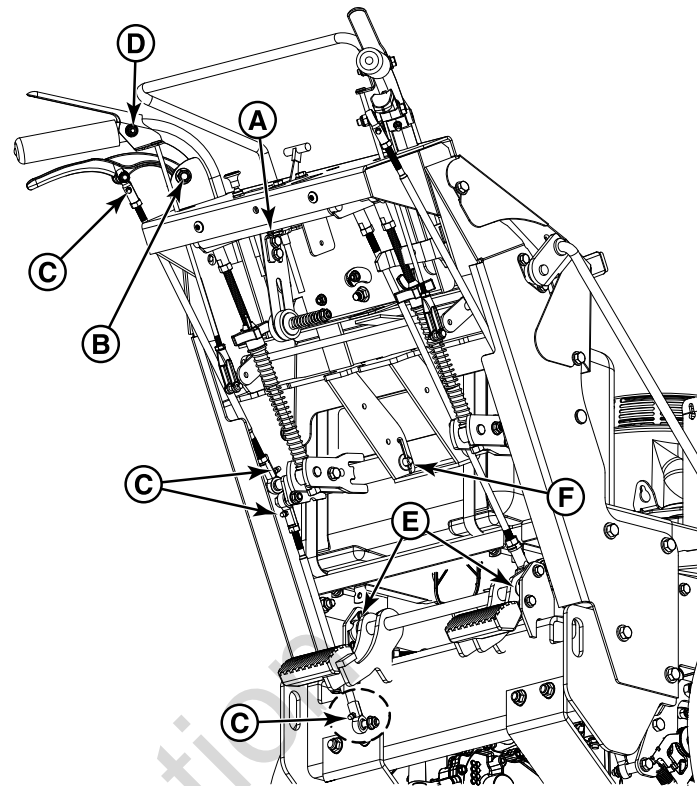
Grease Fitting Location	Qty of Fittings (36" Models)	Qty of Fittings (48" & 52" Models)
Forward Speed Control Lever Rod (A, Figure 16)	1	
Drive Lever Pivots (B)	2	
Grease-able Ball Joints - Units in serial number range 2017170234 & below only (C)	8	
Forward Speed Indicator Pivot (A, Figure 17)	1	
Transaxle Drive Idler Arm (B)	1	
Mower Deck Spindles (A, Figures 18, 19, & 20)	2	3
Mower Deck Idler Arm (B) - 48" Models: Units in serial number range 2017170234 & below only# 52" Models: Units is serial number range 2017243270 & below only	1	
Front Caster Wheel Axles (See Lubricating the Front Casters) (A, Figure 21)	2	
Front Casters (See Lubricating the Front Casters)	(N/A)	

Not all greases are compatible. Red grease (p/n 5022285) is recommended, automotive-type, high-temperature, lithium grease may be used when this is not available.

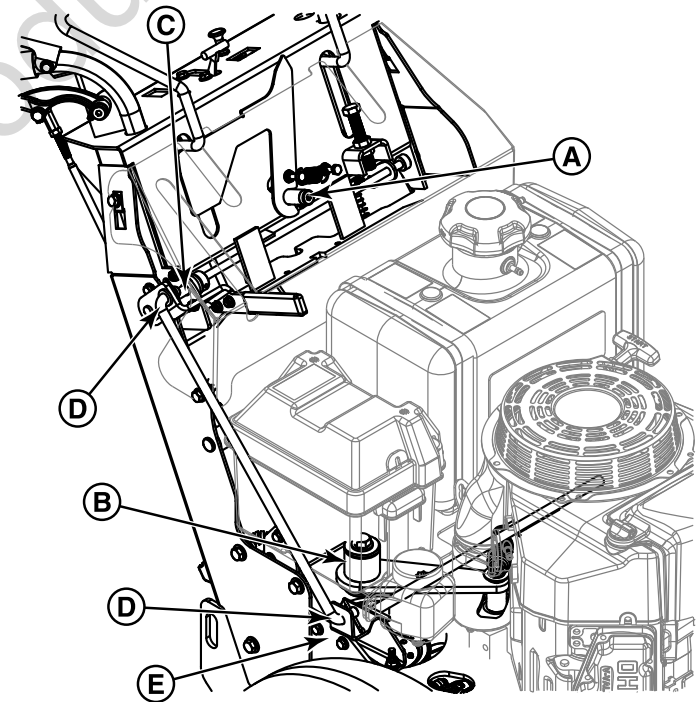
Oil Application Locations
Ball Joints - Units in serial number range 2017170235 & above only (C, Figure 16)
Operator Presence Flap Pivots (D)
Neutral Return Pedal Pivots (E)
Control Rod Pivots (F)
Parking Brake Handle Pivot (C, Figure 17)
Parking Brake Rod Pivots Points (D)
Lower Parking Brake Shaft Pivots (E)
Discharge Chute Rod Hinge (C, Figures 18, 19, & 20)

Generally, all moving metal parts should be oiled where contact is made with other parts. Keep oil and grease off belt and pulleys. Remember to wipe fittings and surfaces clean both before and after lubrication.

16

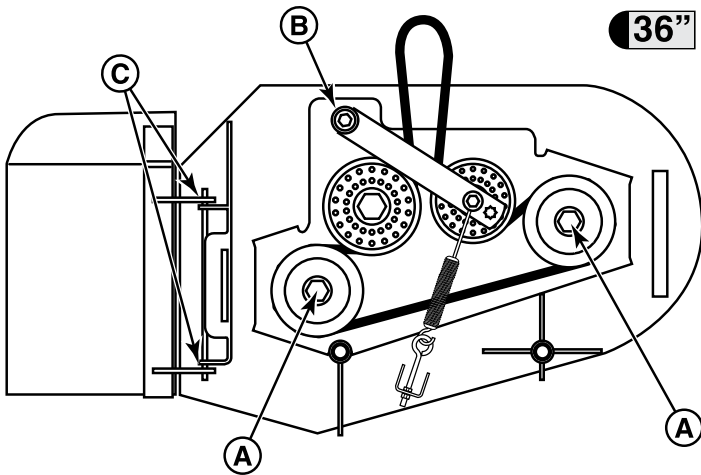


17



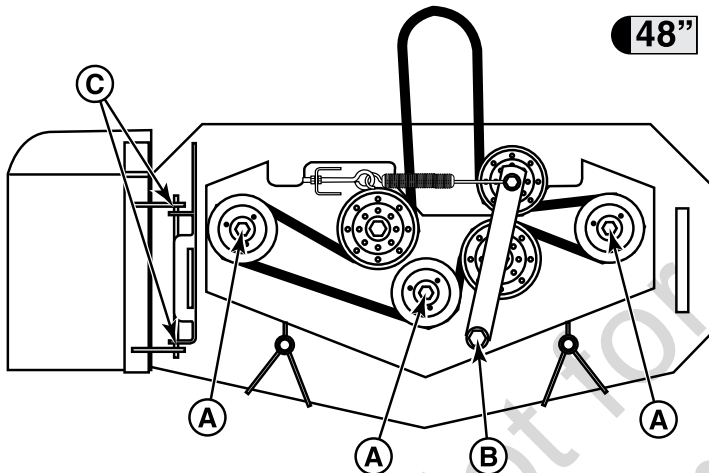
18

36"



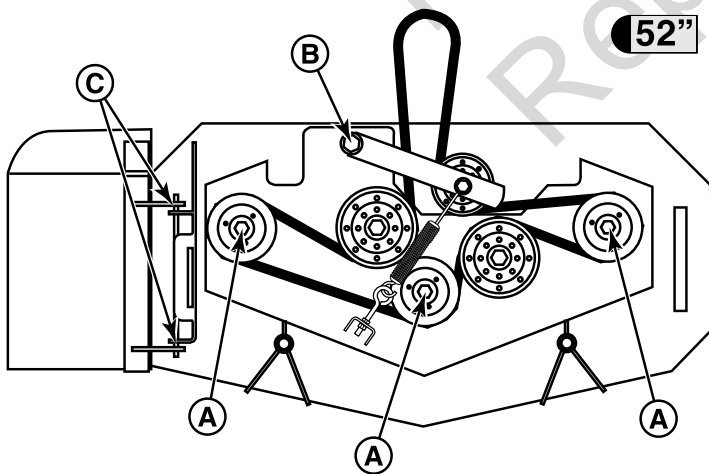
19

48"



20

52"

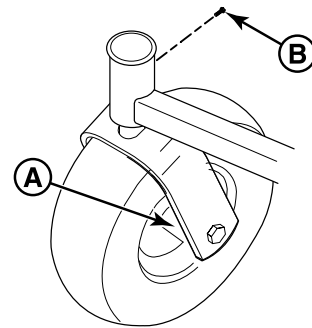


Lubricating the Front Casters

Interval: Annually

1. Remove the 1/4-28 bolt (B, Figure 21) screwed into the front caster and install a 1/4-28 grease fitting.

21



2. Grease the front caster.
3. Remove the 1/4-28 grease fitting and re-install the 1/4-28 bolt.
4. Repeat process for the other side of the machine.

Servicing the Mower Blades

Removing the Mower Blades



CAUTION

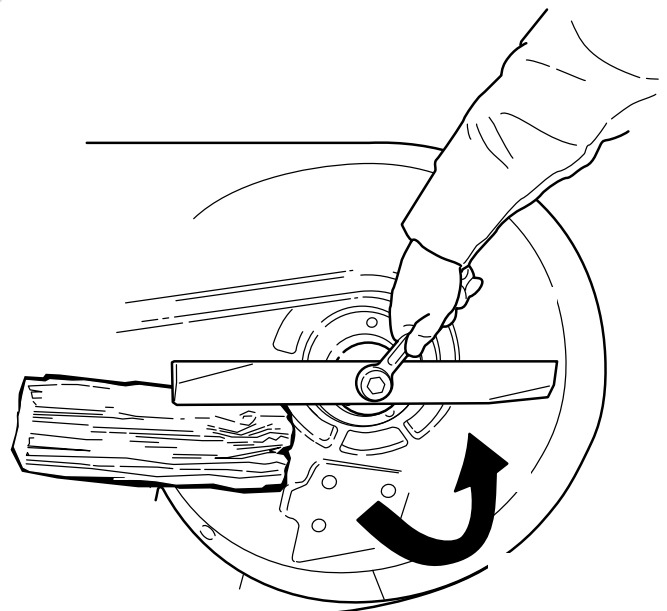
Laceration hazard

Mower blades are sharp.

Always wear gloves when handling, or working near, mower blades.

1. Use a block of wood to prevent the mower blade from turning as shown in Figure 22.

22



2. Using a wrench, remove the bolt securing the blade to the spindle.

Inspecting the Mower Blades



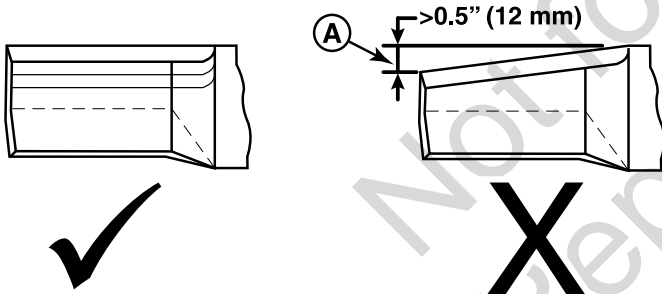
DANGER

Thrown objects hazard

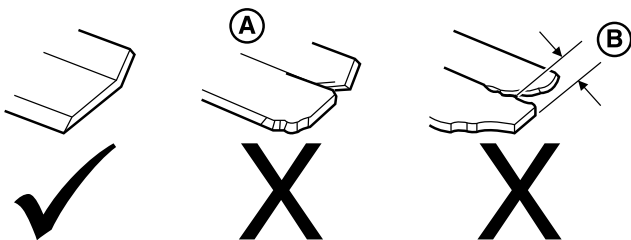
Avoid injury: a worn or damaged mower blade can break and a piece of the blade could be thrown into the operator's area or bystander's area resulting in serious personal injury or death.

- Inspect the mower blade every 25 hours or at least once per year.
 - If the mower blade hits a solid object, stop the engine immediately and inspect the mower blades.
 - Never weld or straighten bent mower blades.
1. Remove the mower blade from the unit. See Removing the Mower Blades.
 2. Inspect the mower blade (Figures 23 and 24). Discard the mower blade if it has any of the following conditions:
 - More than .5" (12,7 mm) of the mower blade metal has been removed from previous sharpening or wear (A, Figure 23)
 - The air lifts are excessively eroded (A, Figure 24) and the notch (B) is .25" (6,35 mm) deep or greater.
 - The mower blade is broken or bent.

23



24



3. If the cutting edges are not sharp or have nicks, sharpen the blades. See Sharpening the Mower Blades.

Sharpening the Mower Blades



WARNING

Thrown objects and fire hazard

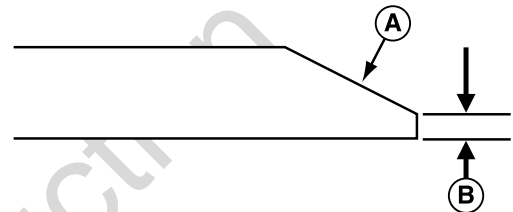
Grinding mower blades throws sparks and fine metal particles that are capable of igniting gasoline and gasoline vapors, and that can injure unprotected eyes.

Be sure all flammable materials are cleared from the area where grinding will occur.

Always wear safety glasses or goggles when grinding mower blades.

1. Sharpen mower blades with a grinder, hand file, or electric blade sharpener.
2. Sharpen the blade by removing an equal amount of material from the cutting edge of each end of the blade.
3. Keep the original bevel (A, Figure 25) when grinding. DO NOT change the mower blade bevel.

25



4. The mower blade should have a maximum of 1/64" (0,40 mm) cutting edge (B) or less.

Balancing the Mower Blades



CAUTION

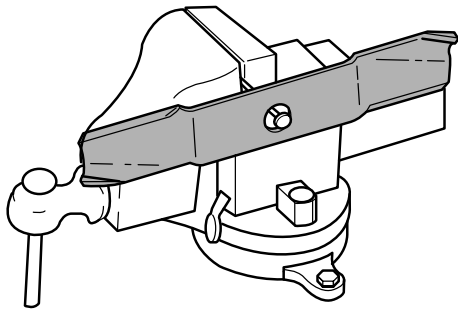
Thrown objects hazard

An unbalanced mower blade can create excessive vibration and damage the unit, or cause mower blade failure resulting in thrown debris.

Be sure blade is balanced before installing.

1. Clean the mower blade to remove any dried grass or other debris.
2. Clamp a nail in a bench vise, hang the mower blade on the nail, and position the blade in a level horizontal position as shown in Figure 26.

26

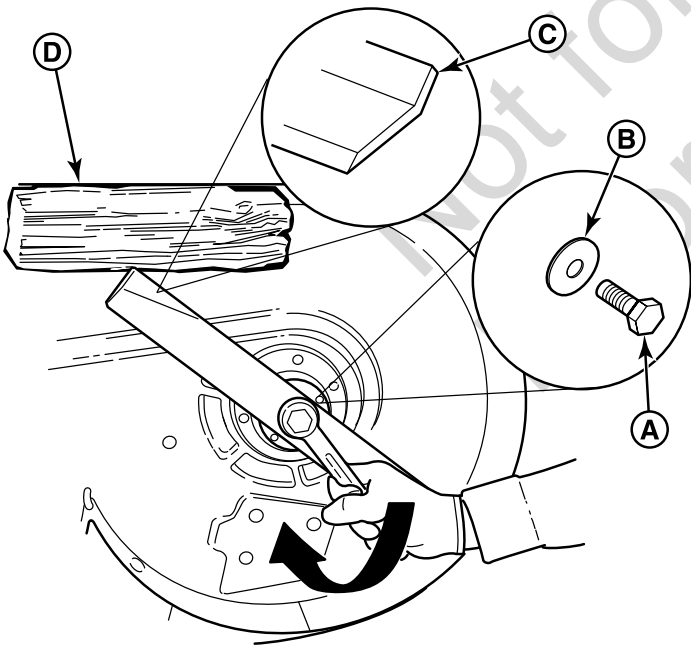


3. Check the balance of the mower blade. If either end of the mower blade moves downward is heavier than the other. Sharpen the heavy end until balance is achieved. See Sharpening the Mower Blades for sharpening instructions.
4. Repeat the process until the mower blade remains in the horizontal, level position.

Installing the Mower Blades

1. Install each mower blade with the air lifts (C, Figure 27) pointing up towards the mower deck as shown in Figure 27 and secure with the mower blade mounting bolt (A) and flat washer (B).

27



2. Wedge a wooden block (D) between the mower blade and the mower deck housing to keep the mower blade from turning and torque the blade mounting bolt to 120 ft. lbs (163 Nm).

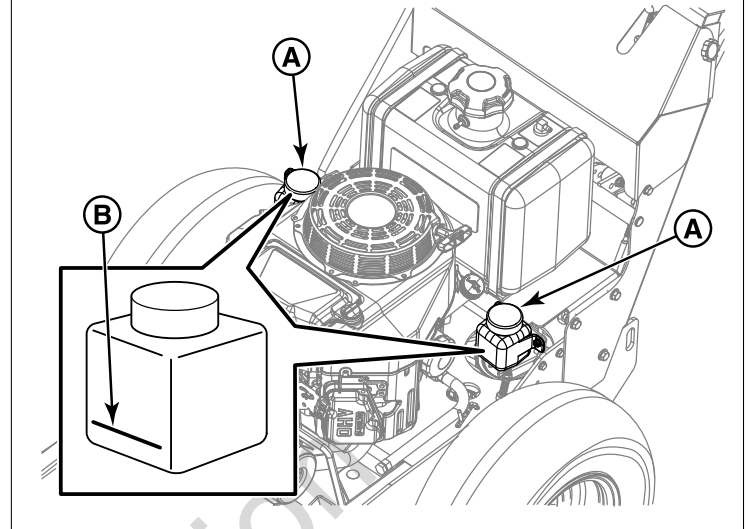
Check / Fill Transmission Oil Level

This unit is equipped with two transmission oil tanks. One transmission oil tank supplies oil to one transmission. The level of oil in both transmission tanks must be checked, and if necessary, filled.

Oil Type: 20W-50 conventional detergent motor oil.

1. Locate the transmission oil tanks (A, Figure 28) positioned by the fuel tank assembly.
2. Check the oil level when the unit is cold. The oil should be up to the "FULL COLD" mark (B). If the oil is below this level, proceed to step #3.

28



3. Before removing the tank caps, make sure the area around the tank cap and fill neck of the tank is free of dust, dirt, or other debris. Remove the tank cap.
4. Add oil up to the "FULL COLD" mark (B).
5. Reinstall the tank caps.
6. After adding oil to the tanks, it may be necessary to purge air from the hydraulic system. If the unit is not driving properly perform the *Purging the Air from the Hydraulic System* procedure.

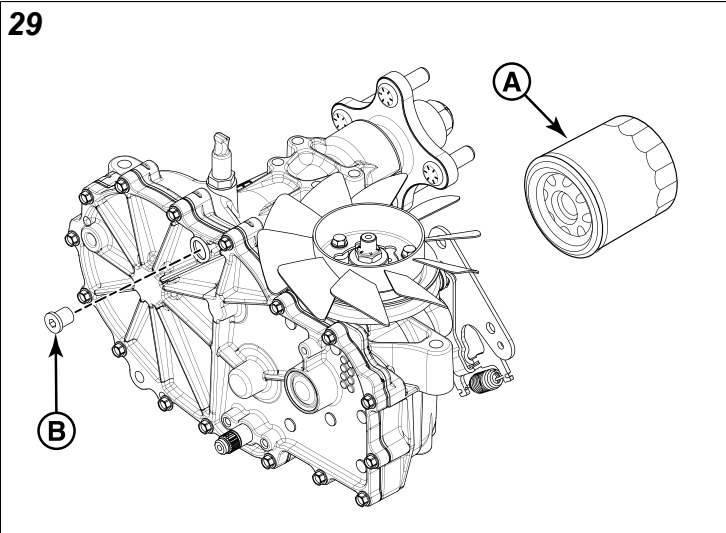
Transmission Oil Filter Change

Change Interval: Every 400 Hours or Yearly (Initial hydraulic oil and filter change after first 100 hours of operation)

Replacement Filter Number: 5101026X1

Note: Removing the oil filter from the transaxle will drain the oil tank. Have a suitable container ready to catch any spilled oil. The manufacturer recommends that this be a dealer-only service item.

1. Locate the transmission oil filters (A, Figure 29) underneath the rear of the machine on the transmissions.



2. Clean the area around the filter base and remove the filter.
3. Apply a film of new oil to the gasket of the new replacement filter. After the oil has drained, thread the new filter onto the filter base until the gasket makes contact, then tighten 3/4 of a turn more.
4. Using a hex bit swivel socket or a modified allen wrench remove the top port plug from the transmissions.
5. Remove the transmission reservoir cap and fill with oil until oil appears at the bottom of the transmission's top port (approximately 2 qts (1,89 L).
6. Reinstall the top port plug and tighten to 15 ft lbs (20,38 Nm).
7. Continue to add oil to the transmission oil reservoirs until the oil level reaches the "FULL COLD" mark. Reinstall the oil reservoir cap.
8. Repeat this process for the other side of the machine.
9. Perform the *Purging the Air from the Hydraulic System* procedure.

Purging the Air from the Hydraulic System

Due to the effects air has on efficiency in hydraulic drive systems, it is critical that it be purged from the system. These purge procedures should be implemented any time a hydraulic system has been opened to facilitate maintenance or any additional oil has been added to the system.

The resulting symptoms of air in the hydraulic system may be:

- Noisy operation.
- Lack of power or drive after short term operation.
- High operation temperature and excessive expansion of oil.

Before starting, make sure the transaxles/transmissions are at the proper oil levels. If it is not, fill to the specifications outlined in the *Check / Fill Transmission Oil Level* procedure.

Purging Air from the Hydraulic System:

1. Chock the front wheels to prevent the machine from rolling. Raise the rear of the machine so that the vehicle's

rear tires do not contact the ground. Position jack stands under the rear of the machine to secure it.

2. Open the transaxle's bypass valves (see *Pushing the Unit by Hand* for the location and function of the bypass valves), start the engine, release the parking brake, and slowly move the unit's control levers in both forward and reverse directions (5 to 6 times), as air is purged from the unit, the oil level will drop.
3. Depress the neutral return pedals to return the transmissions to neutral, stop the engine, and engage the parking brake.
4. Close the transaxle's bypass valves, start the engine, release the parking brake, and slowly move the unit's control levers in both forward and reverse directions (5 to 6 times), as air is purged from the unit, the oil level will drop.
5. Stop the engine. Remove the jack stands from underneath the machine.
6. Repeat the process detailed above but with the unit's drive wheels on the ground. The procedure should be performed in an area free of any objects or bystanders.

It may be necessary to repeat the process detailed above until all the air is completely purged from the system. When the transaxles/transmissions operate at normal noise levels and move smoothly forward and reverse at normal speeds, then the transaxles/transmissions are considered purged.

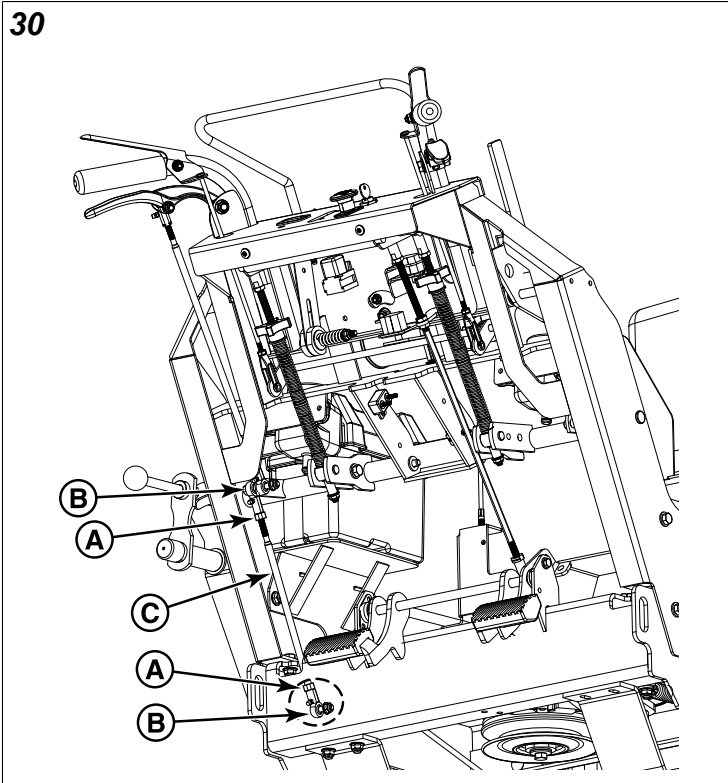
Neutral Adjustment & Tracking Adjustment

If the unit "creeps" while the forward speed control lever is in the neutral position, then it may be necessary to adjust the adjustment linkage rods.

The illustration depicts the left side of the machine.

Neutral Adjustment

1. Park the mower on a flat level surface such as a concrete floor, away from bystanders and preferably facing a wall. Disengage the PTO, engage the parking brake, turn the ignition switch to OFF and remove the key.
2. Chock the front caster wheels. Raise the drive wheels off the ground and secure the mower with jack stands.
3. Start the engine and adjust the throttle control to the SLOW position. See *Starting the Engine* section for proper starting instructions.
4. Loosen the jam nuts (A, Figure 30) that are tightened against the ball joints (B).



5. Disengage the parking brake.
6. Slowly turn the adjustment linkage rod (C) **clockwise** until the drive tire begins to rotate backwards.
7. Slowly turn the adjustment linkage rod **counter-clockwise** until the drive tire begins to rotate forward.
8. Set the adjustment halfway in between where the forward and backwards rotations begin.
9. Re-tighten the jam nuts.
10. Perform this adjustment for the other side of the mower.
11. Adjust the throttle control to FULL (highest setting). Cycle the forward speed control lever and the neutral return pedals several times to insure an accurate adjustment has been made.
 - If the mower still creeps, perform the adjustment procedure again.
 - If the mower does not creep, no further neutral adjustments are necessary.

Tracking Adjustment

Before making a tracking adjustment, be sure to check the following:

- Drive tires are properly inflated.
- Caster tires are lubricated and turn freely.
- All controls are free from damage and operate freely.
- Machine is at full operating temperature.
- Make sure the machine is in neutral when the foot pedal is depressed. If not, adjust neutral as described above.

If machine veers to the LEFT:

1. Loosen the jam nuts (A, Figure 30) that are tightened against the ball joints (B).
2. Turn the LEFT adjustment linkage rod 1/8 - 1/4 turn **counter-clockwise**.
3. Turn the RIGHT adjustment linkage rod 1/8 - 1/4 turn **clockwise**.
4. Re-tighten the jam nut.
5. Drive machine on a flat, level surface to test and repeat steps 1 - 4 as necessary.

If machine veers to the RIGHT:

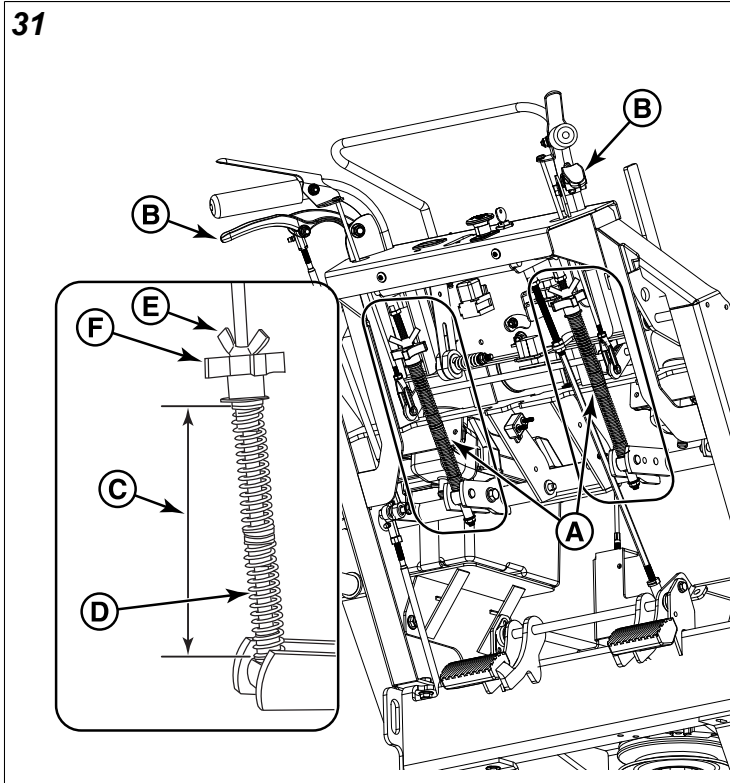
1. Loosen the jam nuts (A, Figure 30) that are tightened against the ball joints (B).
2. Turn the RIGHT adjustment linkage rod 1/8 - 1/4 turn **counter-clockwise**.
3. Turn the LEFT adjustment linkage rod 1/8 - 1/4 turn **clockwise**.
4. Re-tighten the jam nut.
5. Drive machine on a flat, level surface to test and repeat steps 1 - 4 as necessary.

Drive Levers - Control Responsiveness Adjustment

This mower is equipped with drive lever spring assemblies (A, Figure 31) that control the level of responsiveness of the controls to the transmissions. The drive levers (B) are factory preset for normal operation. The spring assemblies can be adjusted equally to improve the responsiveness of the drive levers under more adverse operating conditions.

The drive lever spring assemblies have a range of adjustment (C) from the factory preset position of 7-1/4" (18.4 cm) to the maximum position of 6-1/2" (16.5 cm). These measurements are taken by measuring the length of the spring (D).

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To increase the level of responsiveness:

1. Park the mower on a flat level surface such as a concrete floor. Depress the neutral return pedals to return the transmissions to neutral, disengage the PTO, engage the parking brake, turn ignition switch to OFF, and remove the key.
2. Loosen the wing nut (E, Figure 31) that is tightened against the black adjustment knob (F).
3. Turn the adjustment knob **clockwise** until the desired level of responsiveness is achieved.
4. Measure the length (C) of the spring (D) and record this measurement. This measurement cannot be shorter than 6-1/2" (16.5 cm).
5. Tighten the wing nut against the black adjustment knob.
6. Repeat this process for the other side of the mower. The measurements for both drive lever spring assemblies must be the same.

To decrease the level of responsiveness:

1. Park the unit on a flat level surface such as a concrete floor. Depress the neutral return pedals to return the transmissions to neutral, disengage the PTO, engage the parking brake, turn ignition switch to OFF, and remove the key.
2. Loosen the wing nut (G, Figure 31) that is tightened against the black adjustment knob (F).
3. Turn the adjustment knob **counter-clockwise** until the desired level of responsiveness is achieved.
4. Measure the length (C) of the spring (D) and record this measurement. This measurement should not be longer than 7-1/4" (18.4 cm).

5. Tighten the wing nut against the black adjustment knob.
6. Repeat this process for the other side of the mower. The measurements for both drive lever spring assemblies must be the same.

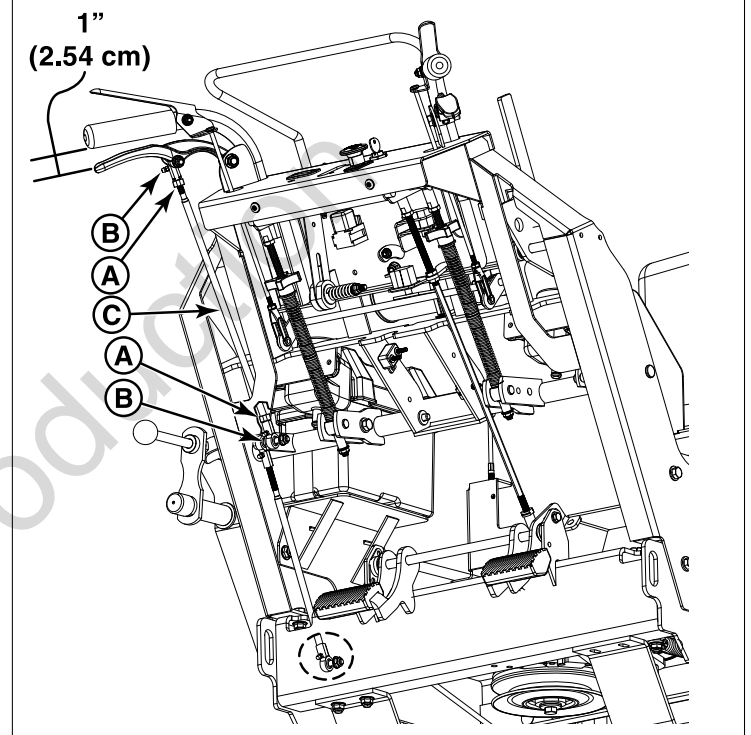
Drive Levers - Placement Adjustment

There should be approximately 1" (2.54 cm) of clearance between the handle bars and the drive levers when the forward speed control lever is in the neutral position.

To adjust:

1. Park the unit on a flat level surface such as a concrete floor. Disengage the PTO, engage the parking brake, turn the ignition switch to OFF and remove the key.
2. Loosen the jam nuts (A, Figure 32) that are located on the top and the bottom of the reversing linkage rod.

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3. Adjust the linkage rod.
 - To increase the amount of clearance between the handle bars and the drive levers, turn the linkage rod (A) **counter-clockwise**.
 - To decrease the amount of clearance between the handle bars and the drive levers, turn the linkage rod **clockwise**.
4. Once the measurement of 1" (2.54 cm) is achieved, tighten the jam nuts against the linkage rod ball joints.
5. Repeat the process for the other side of the unit.

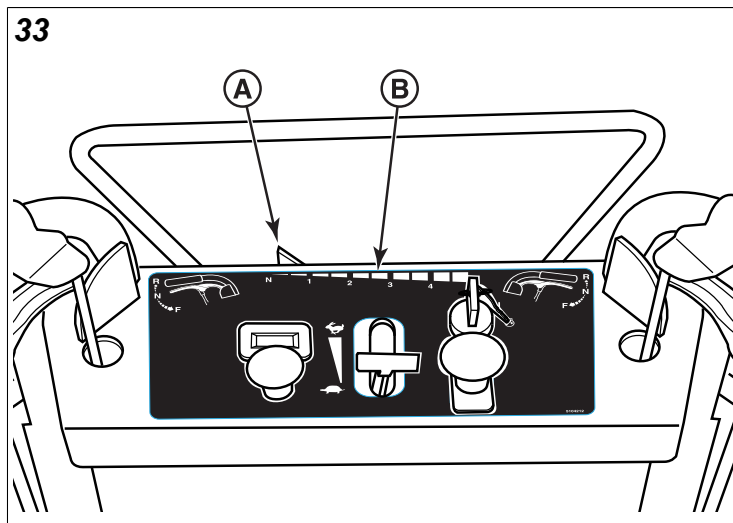
Note: Both drive levers should be adjusted equally.

Limiting the Maximum Forward Speed

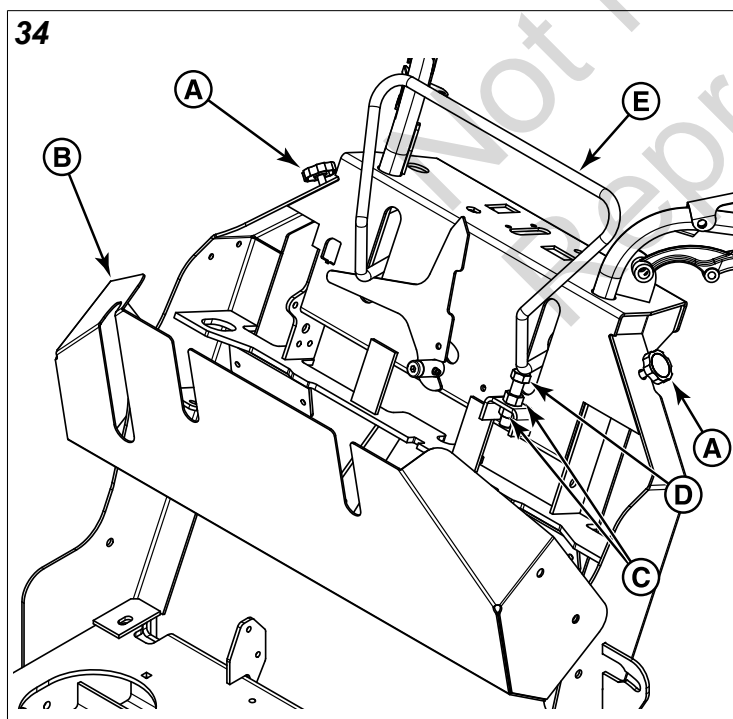
The operator can control the maximum forward speed of the unit. The unit should not be adjusted for an overall faster

speed that it was designed for and the speed adjustment bolt should **never** be removed from the unit.

1. Drive the mower in an open area to identify the maximum preferred forward operating speed. Once the speed is determined, note the location of the forward speed indicator (A, Figure 33) to the forward speed indicator icons (B).



2. Park the machine on a flat, level surface such as a concrete floor. Disengage the PTO, engage the parking brake, turn the ignition switch to OFF, and remove the key.
3. Loosen the hardware (A, Figure 34) retaining the front handle bar guard (B) in place and tilt the guard forward.



4. Loosen the jam nuts (C) on the adjustment bolt (D).
5. Push the forward speed control lever forward (E) until the forward speed indicator is located in relation with the forward speed indicator icon that you identified as your preferred maximum forward speed.

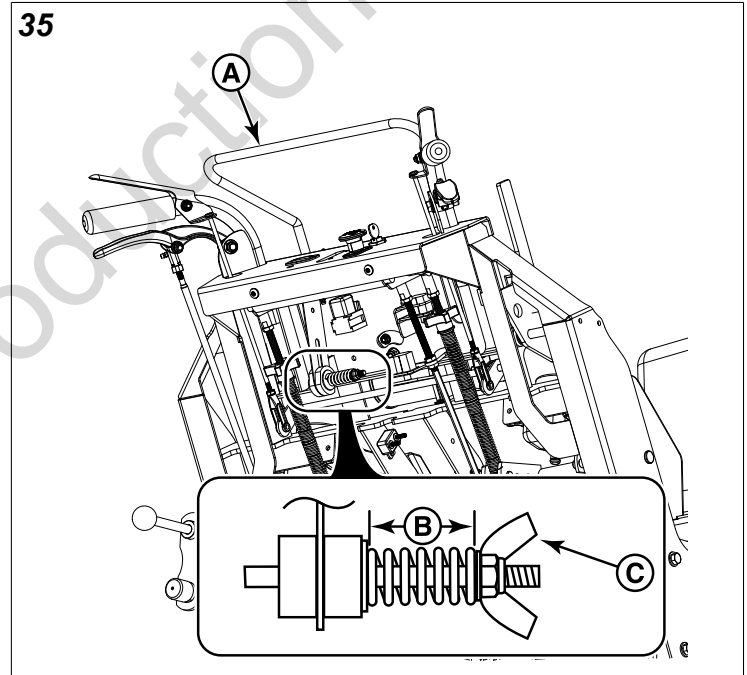
6. Position the bolt so that it contacts the forward speed control lever and then tighten both jam nuts.
7. Return the forward speed control lever to the Neutral position by depressing the neutral return pedals fully.
8. Tilt the front handle bar guard back into place and tighten the hardware to secure it in place.

Forward Speed Control Lever Operating Force Adjustment S/N: 2017118254 & Above

After adjusting the control responsiveness of the drive levers, it may be necessary to adjust the operating force of the forward speed control lever.

The amount of force necessary to operate the forward speed control lever (A, Figure 35) is adjustable so that the operator can customize it to their operating preference.

The forward speed control lever has a range of adjustment (B) from the factory preset position of 1-7/8" (4,76 cm) to the maximum position of 1-5/8" (4,13 cm). These measurements are taken by measuring the length of the spring.



- To **increase** the amount of force necessary to operate the forward speed control lever turn the adjustment nut (C) **clockwise**.
- To **decrease** the amount of force necessary to operate the forward speed control lever turn the adjustment nut **counter-clockwise**.

Mower Deck Drive Belt Replacement

NOTICE To avoid damaging belts, do NOT pry belts over pulleys.

1. Park the unit on a flat level surface such as a concrete floor. Disengage the PTO, engage the parking brake, turn the ignition switch to OFF and remove the key.

2. Lower the mower deck to its lowest cutting position and remove the mower deck guards.

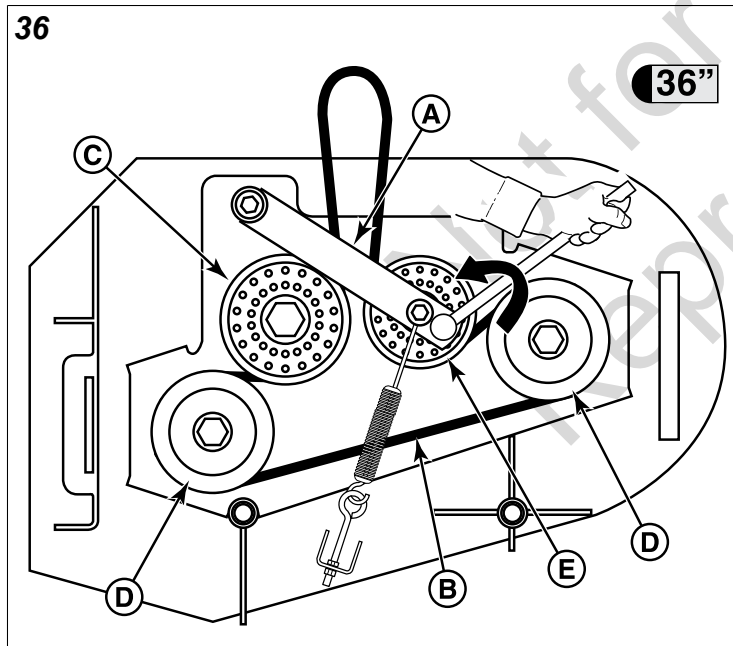


Use extreme caution when rotating the idler arm with the breaker bar due to the increased tension in the spring as the idler arm is being rotated. Injury may result if the breaker bar is prematurely released while the spring is under tension.

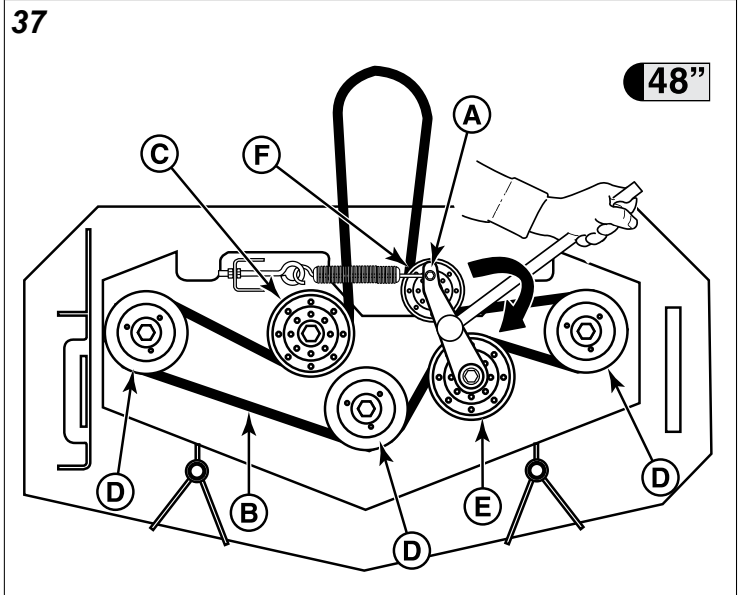
3.

- **36" Mower Decks (S/N: All) & 52" Mower Decks (S/N: 2017243270 & Below):** Using a 1/2" breaker bar place the square end in the opening located in the end of the idler arm (A, Figure 36 & 38), carefully rotate the breaker bar **counter-clockwise**, which will relieve the tension on the belt (B) exerted from the idler arm.
- **48" Mower Decks (S/N: All) & 52" Mower Decks (S/N: 2017243271 & Above):** Using a 1/2" breaker bar place the square end in the opening located in the end of the idler arm (A, Figure 37 & 39), Carefully rotate the breaker bar **clockwise**, which will relieve the tension on the belt (B) exerted from the idler arm.

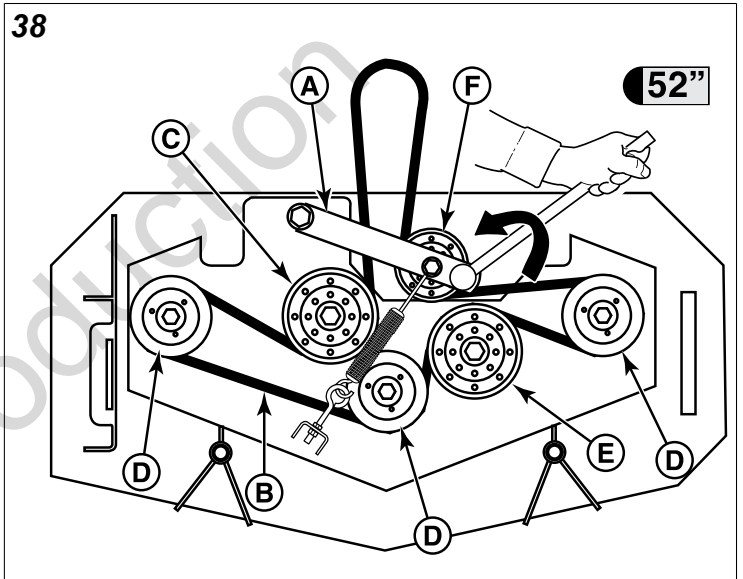
36" Mower Decks:



48" Mower Decks:

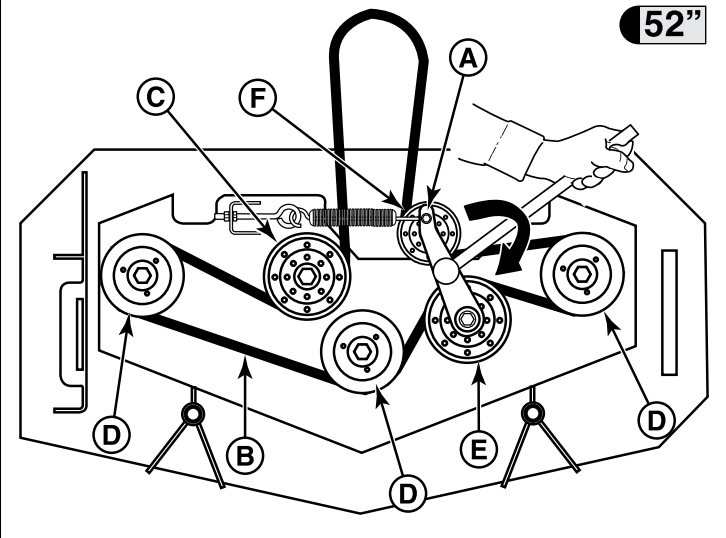


52" Mower Decks # S/N: 2017243270 & Below:



52" Mower Decks # S/N: 2017243271 & Above:

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4. Slide the drive belt over the edge of the rear stationary idler pulley (C). Carefully release the tension on the breaker bar.
5. Remove the old belt and replace with a new one. Make sure that the V-side of the belt runs in the pulley grooves.
6.
 - **36" Mower Decks:** Install the drive belt onto the PTO pulley, the spindle pulleys (D), and the adjustable idler pulley (E).
 - **48" & 52" Mower Decks:** Install the drive belt onto the PTO pulley, the spindle pulleys (D), the front stationary idler pulley (E), and the adjustable idler pulley (F).
7.
 - **36" Mower Decks (S/N: All) & 52" Mower Decks (S/N: 2017243270 & Below):** Carefully rotate the breaker bar **counter-clockwise** and install the belt on the rear stationary idler pulley (C).
 - **48" Mower Decks (S/N: All) & 52" Mower Decks (S/N: 2017243271 & Above):** Carefully rotate the breaker bar **clockwise** and install the belt on the rear stationary idler pulley (C).

Check / Adjust the Mower Belt Idler Tensioning Spring Length

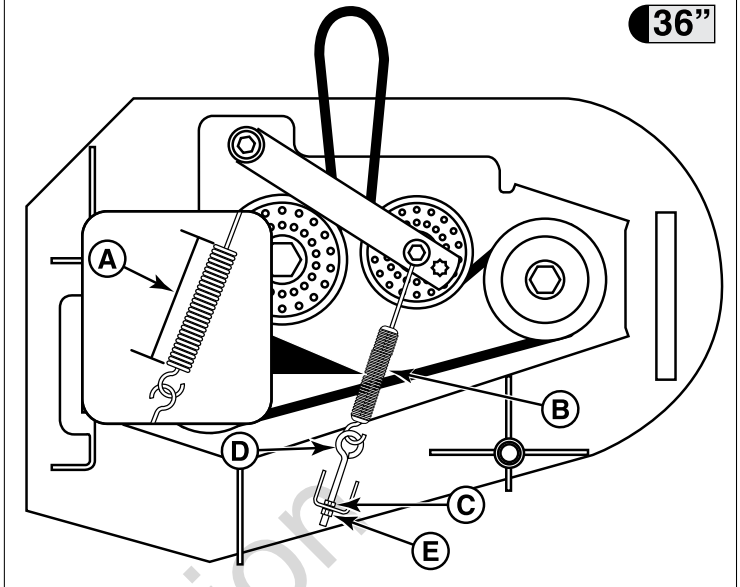
Mower Deck Belt Idler Tensioning Spring Length		
Deck Size	Serial Number	Measurement
36" Mower Deck	2017555756 & Below	6-3/4" (17,1 cm)
36" Mower Deck	2017555757 & Above	7" (17,8 cm)
48" Mower Deck	All	6-1/8" (15,6 cm)
52" Mower Deck	2017243270 & Below	6-3/4" (17,1 cm)
52" Mower Deck	2017243271 & Above	6-1/8" (15,6 cm)

1. Set the mower deck to the 3-1/2" (8.9 cm) cutting position.
2. Use the *Mower Deck Belt Idler Tensioning Spring Length* chart to determine the correct spring length for your unit.

3. Measure the coil length (A, Figures 40, 41, 42, & 43) of the mower belt idler tensioning spring (B). The measurement should equal the measurement as indicated in the chart. If not, continue with step #4.

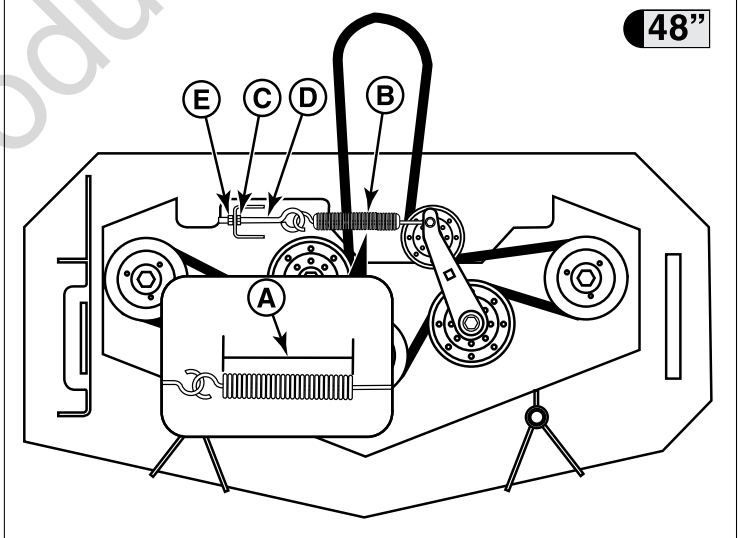
36" Mower Deck

40



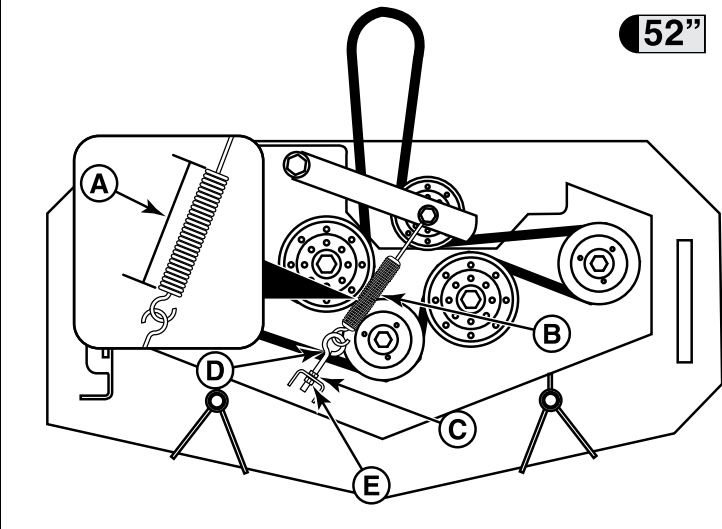
48" Mower Deck

41



52" Mower Deck # S/N: 2017243270 & Below

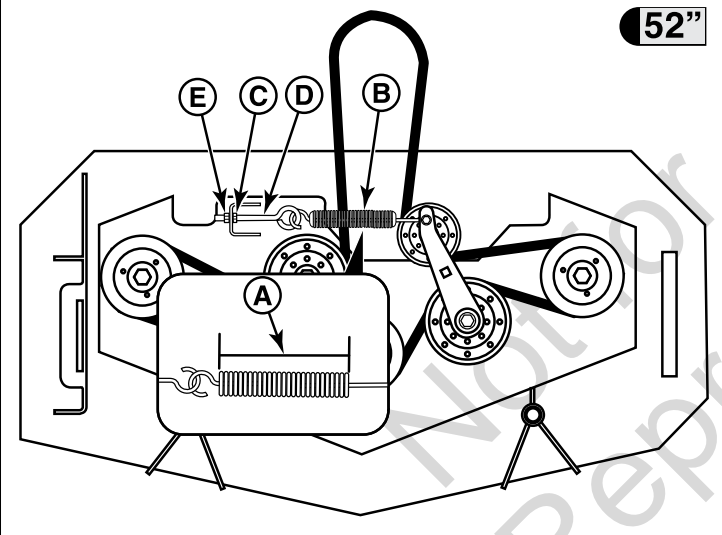
42



52"

52" Mower Deck # S/N: 2017243271 & Above

43



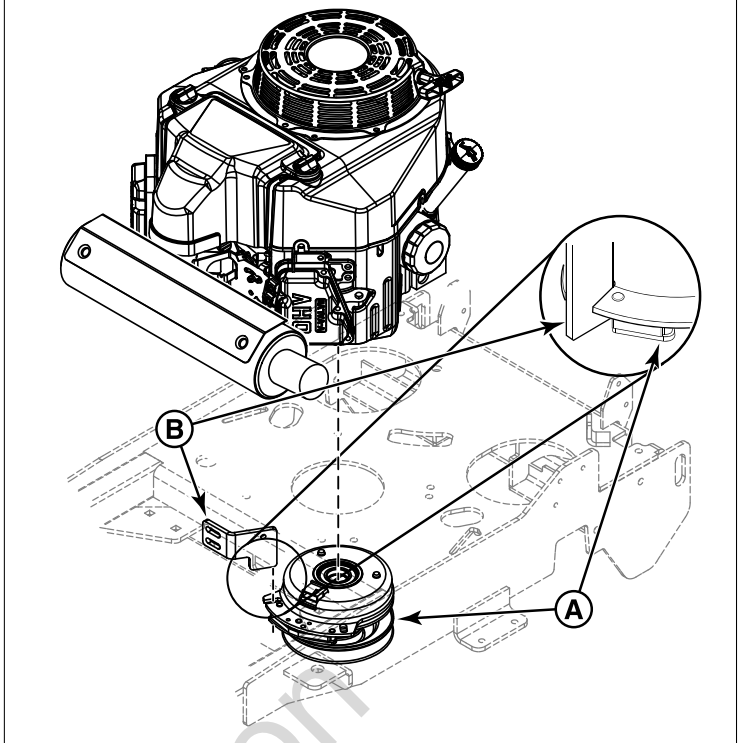
52"

4. Loosen the jam nut (C) on the eye bolt (D).
5. Turn the adjustment nut (E) until the measurement as indicated in the chart is achieved.
6. Re-tighten the jam nut.
7. Re-install the mower deck guards.
8. Run the mower under no-load condition for about five (5) minutes to break in the new belt.

Transaxle Drive Belt Replacement

1. Park the unit on a flat level surface such as a concrete floor. Disengage the PTO, engage the parking brake, turn the ignition switch to OFF, and remove the key.
2. Remove the mower deck drive belt. See *Mower Deck Drive Belt Replacement*.
3. Cut the wire tie that secures the PTO clutch wire harness away from the PTO clutch (A, Figure 44).

44



4. Unplug the PTO clutch wire harness from the PTO clutch.
5. Remove the hardware that secures the PTO clutch mounting tab (B) to the engine deck. Remove the PTO clutch mounting tab from the engine deck.
6. Loosen the jam nut (A, Figure 45) on the spring anchor eye bolt (B).

45

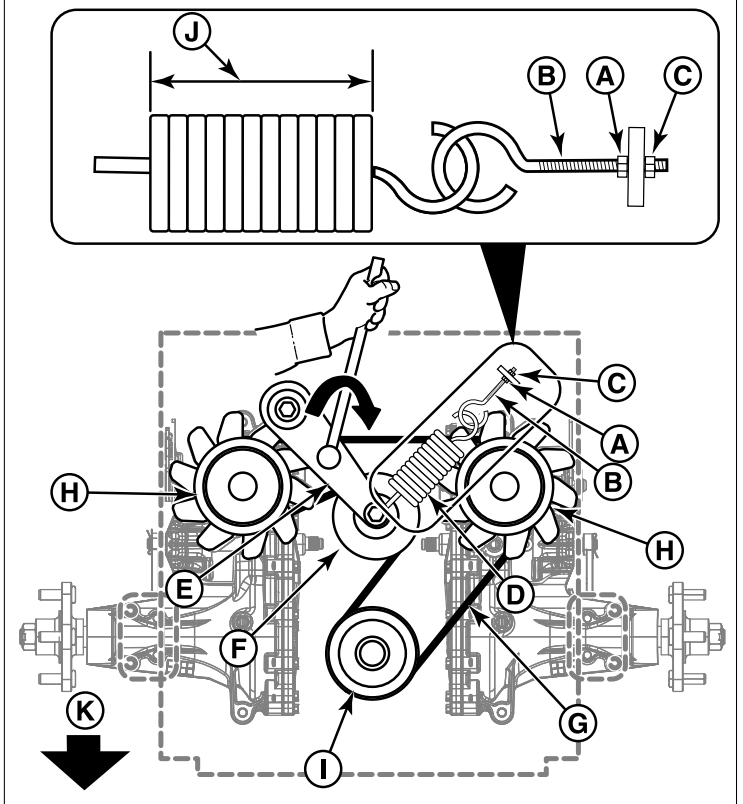


Figure 45 depicts the engine deck as if the operator was looking down towards the top of the engine deck. The idler arm and tensioning spring are located on top of the mower deck, while the pulleys and transaxle drive belt are below the engine deck. The arrow (K, Figure 45) indicates the front of the mower deck.

A	Jam Nut
B	Eye Bolt
C	Adjustment Nut
D	Tensioning Spring
E	Idler Arm
F	Adjustable Idler Pulley
G	Transaxle Drive Belt
H	Transaxle Pulleys
I	Crankshaft Pulley
J	Coil-to-coil Spring Measurement: 3-7/8" (9.8 cm)

- Loosen the adjustment nut (C) to release the majority of the tension exerted on the belt by the spring (D).



WARNING

Use extreme caution when rotating the idler arm with the breaker bar due to the increased tension in the spring as the idler arm is being rotated. Injury may result if the breaker bar is prematurely released while the spring is under tension.

- Using a 1/2" breaker bar, place the square end in the eight-pointed hole located in the idler arm (E), carefully rotate the breaker bar **clockwise**, which will relieve the tension on the belt exerted from the idler arm.
- Slide the drive belt over the edge of the adjustable idler pulley (F). Carefully release the tension on the breaker bar.
- Remove the old belt (G) and replace with a new one. Make sure that the V-side of the belt runs in the grooves of the transmission pulleys (H) and the crankshaft pulley (I).
- Using a 1/2" breaker bar, place the square end in the eight-pointed hole located in the idler arm, carefully rotate the breaker bar **clockwise**, and install the belt so that the back side of the belt contacts the face of the adjustable idler pulley.
- Turn the adjustment nut until a coil-to-coil measurement (J) of 3-7/8" (9.8 cm) is achieved. Tighten the jam nut.
- Align the PTO clutch mounting tab with the slot in the PTO clutch and then reinstall the PTO clutch mounting tab to the engine deck and secure using hardware previously removed.
- Reconnect the PTO clutch wire harness to the PTO clutch.
- Using a new wire tie, secure the PTO clutch wire harness in the same manner as it was previously installed, ensuring that it cannot contact the moving components.

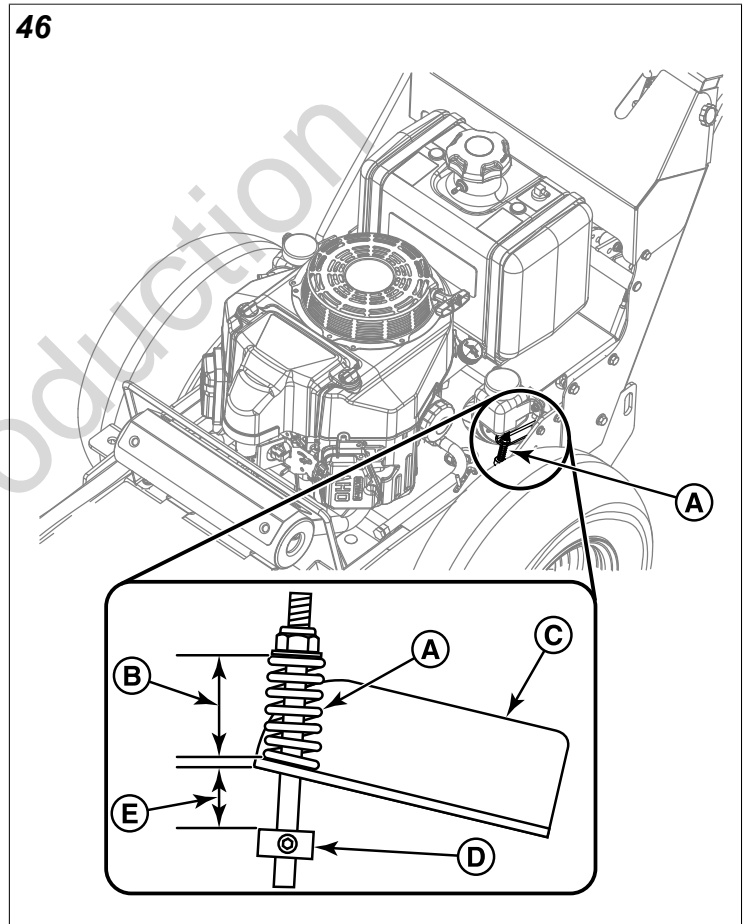
- Reinstall the mower deck drive belt. See *Mower Deck Drive Belt Replacement*.

Parking Brake Adjustment

The parking brake mechanism consists of a single parking brake rod that connects the parking brake handle to the lower parking brake shaft. The lower parking brake shaft connects two (2) transaxle brake linkage rods to the transaxles. There is one linkage rod per transaxle. On each linkage rod there is one parking brake spring and a set collar. The parking brake is adjusted by changing the compressed spring length of the parking brake spring and the position of the set collar.

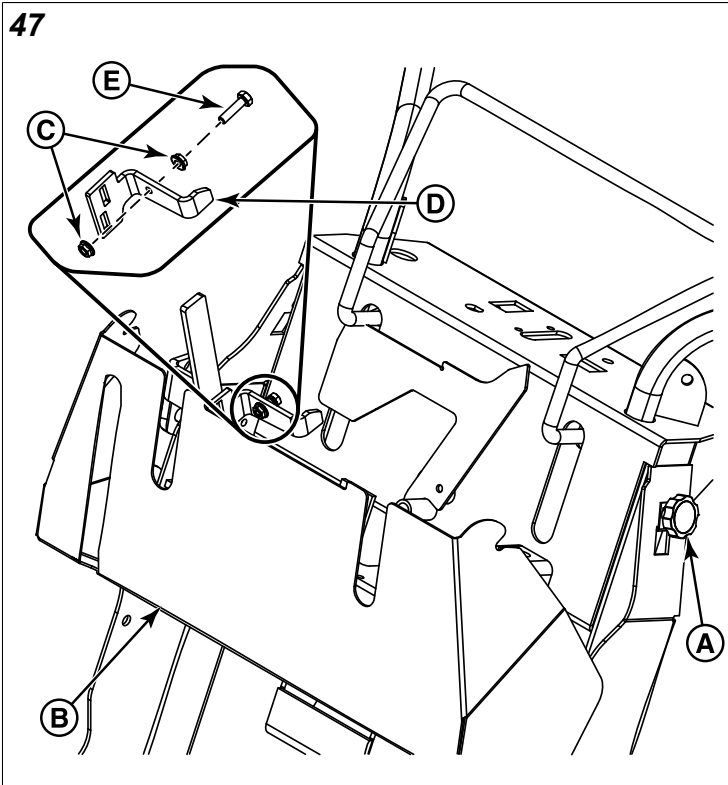
- Park the unit on a flat, level surface such as a concrete floor. Disengage the PTO, engage the parking brake, turn ignition switch to OFF, and remove the key.
- Locate the two (2) parking brake springs (A, Figure 46). The parking brake springs are below the hydraulic oil reservoir tanks on each side of the machine.

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- With the parking brake engaged, measure the compressed spring length (B) of the parking brake springs. The measurement is taken on the front edge of the spring which is the side that is most compressed with the parking brake engaged. The parking brake springs should measure 1-1/8" (2.86 cm) when compressed.
- Loosen the hardware (A, Figure 47) that retains the handle bar guard (B) and tilt it forward. Loosen the two (2) jam nuts (C) on either side of the neutral lock out plate (D) and turn the adjustment bolt (E) until the

measurement of 1-1/8" (2.86 cm) is achieved on the compressed parking brake springs. Tighten the jam nuts.



5. Measure the distance between the bottom front edge of the lower parking brake shaft plate (C, Figure 46) and the top of the set collars (D). The measurement should be 15/16" (2.4 cm) (E). If not, position the set collars until the measurement equals 15/16" (2.4 cm).

Note: If this does not correct your braking problem, see your authorized dealer.

Cleaning the Battery and Cables

This unit is equipped with a maintenance-free BCIU1 battery.

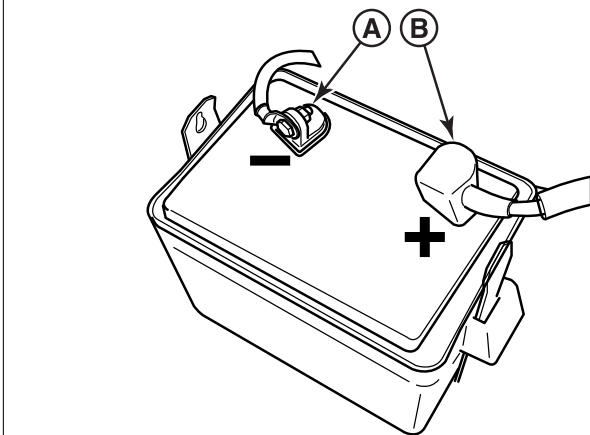


Keep open flames and sparks away from the battery.

- Be careful when handling the battery.
- Avoid spilling electrolyte.
- Keep flames and sparks away from the battery.
- When removing or installing battery cables, disconnect the negative cable FIRST and reconnect it LAST. If not done in this order, the positive terminal can be shorted to the frame by a tool.

1. Remove the rubber strap and battery box cover.
2. Disconnect the cables from the battery, negative [-] cable first (A, Figure 48).

48



3. Clean the battery terminals and cable ends with a wire brush until shiny.
4. Reinstall the battery and reattach the battery cables, positive [+] cable first (B).
5. Coat the cable ends and the battery terminals with petroleum jelly or non-conducting grease.
6. Reinstall the battery box cover and rubber strap.

Battery Service



WARNING

Keep open flames and sparks away from the battery; the gasses coming from it are highly explosive. Ventilate the battery well during charging.

Checking Battery Voltage

A voltmeter can be used to determine condition of battery. When engine is off, the voltmeter shows battery voltage, which should be 12 volts. When engine is running, the voltmeter shows voltage of charging circuit which normally is 13 to 14 volts.

A dead battery or one too weak to start the engine may not mean the battery needs to be replaced. For example, it may mean that the alternator is not charging the battery properly. If there is any doubt about the cause of the problem, see your dealer. If you need to replace the battery, follow the steps under Cleaning the Battery & Cables in the Regular Maintenance Section.

Charging a Completely Discharged Battery



WARNING

- Do NOT charge battery with key switch ON.
- Never use a quick battery charger to start engine.
- Always disconnect negative (-) battery cable before charging battery,

1. Be aware of all the safety precautions you should observe during the charging operation. If you are unfamiliar with

the use of a battery charger and hydrometer, have the battery serviced by your dealer.

2. Add distilled water sufficient to cover the plate (fill to the proper level near the end of the charge). If the battery is extremely cold, allow it to warm before adding water because the water level will rise as it warms. Also, an extremely cold battery will not accept a normal charge until it becomes warm.
3. Always unplug or turn the charger off before attaching or removing the clamp connections.
4. Carefully attach the clamps to the battery in proper polarity (usually red to [+] positive and black to [-] negative).
5. While charging, periodically measure the temperature of the electrolyte. If the temperature exceeds 125° F (51.6° C), or if violent gassing or spewing of electrolyte occurs, the charging rate must be reduced or temporarily halted to prevent battery damage.
6. Charge the battery until fully charged (until the specific gravity of the electrolyte is 1.250 or higher and the electrolyte temperature is at least 60° F). The best method of making certain a battery is fully charged, but not over charged, is to measure the specific gravity of a cell once per hour. The battery is fully charged when the cells are gassing freely at low charging rate and less than 0.003 change in specific gravity occurs over a three hour period.

Jump Starting With Auxiliary (Booster) Battery

Jump starting is not recommended. However, if it must be done, follow these directions. Both booster and dis-charged batteries should be treated carefully when using jumper cables. Follow the steps below EXACTLY, being careful not to cause sparks. Refer to Figure 49.

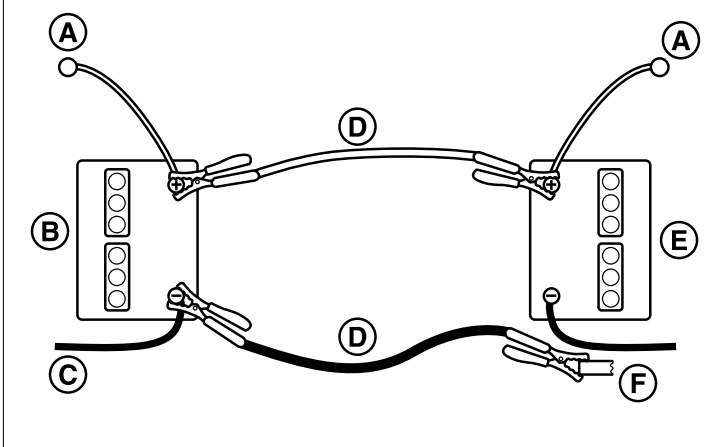


WARNING

For your personal safety, use extreme care when jump starting. Never expose battery to open flame or electric spark – battery action generates hydrogen gas which is flammable and explosive. Do not allow battery acid to contact skin, eyes, fabrics, or painted surfaces. Batteries contain a sulfuric acid solution which can cause serious personal injury or property damage.

To avoid engine damage, do not disconnect battery while engine is running. Be sure terminal connections are tight before starting.

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This hook-up is for negative grounded vehicles.

Callout	Description
A	To Starter Switch
B	Starting Vehicle Battery
C	To Ground
D	Jumper Cable
E	Discharged Vehicle Battery
F	Engine Block

Make sure vehicles do not touch.

1. Both batteries must be of the same voltage.
2. Position the vehicle with the booster battery adjacent to the vehicle with the discharged battery so that booster cables can be connected easily to the batteries in both vehicles. Make certain vehicles do not touch each other.
3. Wear safety glasses and shield eyes and face from batteries at all times. Be sure vent caps are tight. Place damp cloth over vent caps on both batteries.
4. Connect positive (+) cable to positive post of discharged battery (wired to starter or solenoid).
5. Connect the other end of same cable to same post marked positive (+) on booster battery.
6. Connect the second cable negative (-) to other post of booster battery.
7. Make final connection on engine block of stalled vehicle away from battery. Do not lean over batteries.
8. Start the engine of the vehicle with the booster battery. Wait a few minutes, then attempt to start the engine of the vehicle with the discharged battery.
9. If the vehicle does not start after cranking for ten (10) seconds, STOP PROCEDURE. More than ten (10) seconds seldom starts the engine unless some mechanical adjustment is made. Allow a sixty (60) second cool down period between starting attempts. Failure to follow these guidelines can burn out starter motor.
10. After starting, allow the engine to return to idle speed. Remove the cable connection at the engine or frame. Then remove the other end of the same cable from the booster battery.

11. Remove the other cable by disconnecting at the discharged battery first and then disconnect the opposite end from the booster battery.
12. Discard the damp cloths that were placed over the battery vent caps.



Any procedure other than the preceding could result in:

- (a) personal injury caused by electrolyte squirting out the battery vents,
- (b) personal injury or property damage due to battery explosion,
- (c) damage to the charging system of the booster vehicle or of the immobilized vehicle.

Do not attempt to jump start a vehicle having a frozen battery because the battery may rupture or explode. If a frozen battery is suspected, examine all fill vents on the battery. If ice can be seen or if the electrolyte fluid cannot be seen, do not attempt to start with jumper cables as long as the battery remains frozen.

Troubleshooting

While normal care and regular maintenance will extend the life of your equipment, prolonged or constant use may eventually require that service be performed to allow it to continue to operating properly.

This troubleshooting guide lists the most common problems, their causes and remedies.

Refer to *Regular Maintenance* for instructions on how to perform most of these minor adjustments and service repairs yourself. If you prefer, all of these procedures can be performed for you by your local authorized dealer.



Remove ignition key prior to performing maintenance on the unit.

To avoid serious injury, perform maintenance on the unit or mower deck only when the engine is stopped and the parking brake is engaged.

Always remove the ignition key, disconnect the spark plug wire(s) and fasten it away from the plug(s) before beginning the maintenance, to prevent accidental starting of the engine.

Troubleshooting Charts

Troubleshooting the Unit

Problem: Engine will not turnover or start.	
Cause	Remedy
Forward speed control lever is not in the neutral position.	Depress the neutral return pedals fully to return the unit to neutral.
Out of fuel.	If engine is hot, allow it to cool, then refill the fuel tank.

Problem: Engine will not turnover or start.	
Engine flooded.	Move choke control to the closed position.
Fuse blown.	Replace fuse.
Wiring loose or broken.	Visually check wiring & replace broken or frayed wires. Tighten loose connections.
Safety interlock switch faulty.	Replace as needed. See authorized service dealer.
Spark plug(s) faulty, fouled or incorrectly gapped.	Clean and gap or replace. See engine manual.
Water in fuel.	Drain fuel and replace with fresh fuel.
Gas is old or stale.	Drain fuel and replace with fresh fuel.

Problem: Engine starts hard or runs poorly.	
Cause	Remedy
Fuel mixture is too rich.	1.) Clean air filter. 2.) Check choke adjustment.
Spark plug faulty, fouled, or incorrectly gapped.	Clean and gap or replace. See engine manual.

Problem: Engine knocks.	
Cause	Remedy
Low oil level.	Check / Add oil as required.
Using wrong grade oil.	See engine manual.

Problem: Excessive oil consumption.	
Cause	Remedy
Engine running too hot.	Clean engine fins, blower screen, and air cleaner.
Using wrong weight oil.	See engine manual.
Too much oil in crankcase.	Drain excess oil.

Problem: Engine exhaust is black.	
Cause	Remedy
Dirty air filter.	Replace air filter. See engine manual.
Engine choke control is in closed position.	Open choke control.

Problem: Engine runs but mower will not engage.	
Cause	Remedy
Transmission release lever(s) in "disengaged" position.	Move transmission release lever(s) to the "engaged" position.
Mower drive belt is broken.	See "Transmission Drive Belt Replacement".
Mower drive belt is slipping.	See problem and cause below.

Problem: Mower drive belt slips.	
Cause	Remedy
Pulleys or belt is greasy or oily.	Clean as required.
Tension is too loose.	Adjust spring tension. See "Transmission Drive Belt Replacement".
Belt stretched or worn.	Replace belt.

Problem: Parking brake will not hold.	
Cause	Remedy

Problem: Parking brake will not hold.

Brake is incorrectly adjusted.	See "Parking Brake Adjustment".
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Problem: Mower steers or handles poorly.

Cause	Remedy
Steering linkage is loose.	Check and tighten any loose connections.
Improper tire inflation.	See "Specifications" for proper tire inflation and adjust tire pressures accordingly.
Tracking needs adjustment.	See "Neutral and Tracking Adjustment".

Troubleshooting the Mower Deck**Problem: Mower Deck is not cutting grass level**

Cause	Remedy
Mower Deck is not leveled correctly.	Correctly level the mower deck. See "Cutting Height Adjustment".

Problem: Engine stalls easily with mower deck engaged.

Cause	Remedy
Engine speed too slow.	Set to full throttle.
Ground speed too fast.	Decrease ground speed.
Cutting height set too low.	Cut tall grass at maximum cutting height during first pass, and then at the desired cutting height for the second pass.
Discharge chute jamming with cut grass.	Cut grass with discharge pointing towards previously cut area.

Problem: Excessive mower deck vibration.

Cause	Remedy
Blade mounting bolts are loose.	Tighten to 120 ft. lbs. (163 N.m.)
Mower blades, arbors, or pulleys are bent.	Check and replace as necessary.
Mower blades are out of balance.	Remove, sharpen, and balance blades. See "Servicing the Mower Blades".
Belt installed correctly.	Reinstall the belt correctly. See "Mower Deck Drive Belt Replacement".

Problem: Excessive belt wear or breakage.

Cause	Remedy
Bent or rough pulleys.	Repair or replace.
Using incorrect belt.	Replace with correct belt.

Problem: Mower deck drive belt slips or fails to drive.

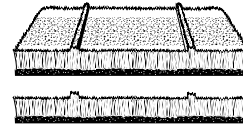
Cause	Remedy
Idler pulley spring broken or not properly attached.	Repair or replace as needed.
Mower drive belt is broken.	Replace mower drive belt.

Problem: Mower (blades) does not engage.

Cause	Remedy
Electrical wiring damage.	Locate and repair damaged wire.
Operator is not depressing the operator presence handles.	Operator depresses the operator presence handles and the pulls up on the PTO (Power Take Off) switch.

Troubleshooting Common Cutting Problems**Problem: Streaking**

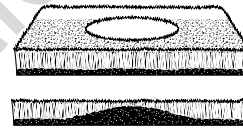
Streaking is when thin strips of uncut grass are left behind the mower. Streaking is usually caused by operator error or poor blade maintenance.



Cause	Remedy
Blades are not sharp.	Sharpen your blades.
Blades are worn down too far.	Replace your blades.
Engine speed is too slow.	Always mow at full throttle.
Ground speed is too fast.	Slow down.
Deck is plugged with grass.	Clean out the mower.
Not overlapping cutting rows enough.	Overlap your cutting rows
Not overlapping enough when turning.	When turning your effective cutting width decreases—overlap more when turning.

Problem: Scalping

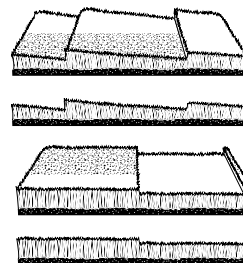
Scalping is when the mower deck comes close to or hits the ground. Scalping can be caused by the mower deck misadjustment, unevenness in the lawn, or by mower deck bouncing because the ground speed is too fast.



Cause	Remedy
Lawn is uneven or bumpy.	Roll or level the lawn.
Mower deck cutting height is set too low.	Raise the cutting height.
Ground speed is too fast.	Slow down.
Deck is not leveled correctly.	Correctly level the deck.
Tire pressure is low or uneven.	Check and inflate the tires.

Problem: Stepped Cutting

Stepped cutting is sharp ridges or uneven levels left in the lawn surface. Stepped cutting is usually caused by mower deck damage or misadjustment, or damage to the mower blades.



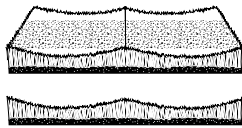
Cause	Remedy
Deck is not leveled correctly.	Level the deck correctly.
Tires are not properly inflated.	Check and inflate the tires.
Blades are damaged.	Replace the blades.
Deck shell is damaged.	Repair or replace the deck.
Mower spindle is bent or loose.	Repair or replace the spindle.

Problem: Stepped Cutting

Blades are installed incorrectly.	Reinstall the blades correctly.
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Problem: Uneven Cutting

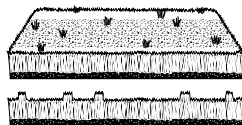
Uneven cutting is waviness or smooth troughs in the lawn surface. Uneven cutting is usually caused by mower deck damage or misadjustment.



Cause	Remedy
Deck is not leveled correctly.	Level the deck correctly.
Blades are dull or worn.	Sharpen or replace the blades.
Blades are damaged.	Replace the blades.
Deck is clogged with grass clippings.	Clean out the deck.
Deck shell is damaged.	Repair or replace the deck.
Mower spindle is bent or loose.	Repair or replace the spindle.
Blades are installed incorrectly.	Reinstall the blades correctly.
Tires are not properly inflated.	Check and inflate the tires.

Problem: Stringers

Stringers are sparse patches of uncut grass left behind the mower. Stringers are usually caused by operator error or poor blade maintenance.



Cause	Remedy
Blades are not sharp or nicked.	Sharpen your blades.
Blades are worn down too far.	Replace your blades.
Engine speed is too slow.	Always mow at full throttle.
Ground speed is too fast.	Slow down.
Deck is plugged with grass.	Clean out the mower.

Specifications

Specifications are correct at time of printing and are subject to change without notice.

ENGINE

For complete engine specifications see the engine manufacturer's operator's manual included with your unit.

Fits models: 5901428, 5901425, 5901427, 5901500, 5901433, 5901499, & 5901434

15 HP Kawasaki

Make	Kawasaki
Model	FS541V-DS01-S
Electrical System	5A DC rectified clutch coil

Fits models: 5901426, 5901430, 5901429, 5901502, 5901431, 5901501, 5901432, 5901542, 5901543, 5901544

18.5 HP Kawasaki

Make	Kawasaki
Model	FS600V-DS00-S

18.5 HP Kawasaki

Electrical System	12 volt, 15 amp charging coil; Battery: 340 cca
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CHASSIS

Fuel Tank Capacity	5 gallons (18.73 L)
Rear Wheels	
Tire Size	20.00 X 7.00 - 10
Inflation Pressure	15 psi (1.03 bar)
Front Wheels	
Tire Size	9.00 X 3.50 - 4
Inflation Pressure	N/A (Flat Free)

TRANSMISSION

S/N: 2017170234 & Below	
LH	ZJ-GMFE-3L5B-1PLX (5104471)
RH	ZJ-KMFE-3L5C-1PLX (5104472)
S/N: 2017170235 & Above	
LH	ZL-GMFE-3L5B-1PXX (5104707)
RH	ZL-KMFE-3L5C-1PXX (5104706)
Type	ZT3100
Hydraulic Fluid	SAE 20W-50 motor oil
Speeds	
Forward	0-6 MPH (0-9.7 km/h)
Reverse	0-3 MPH (0-4.83 km/h)

DIMENSIONS

Models with 36" Side Discharge Mower Deck

Overall Length	78-1/2" (199.4 cm)
Overall Width (discharge chute up)	40-3/4" (103.5 cm)
Overall Width (discharge chute down)	48-13/16" (124 cm)
Overall Height (Models with Standard Handle Bars)	42-9/16" (108 cm)
Overall Height (Models with Centralized Controls Handle Bars)	45-1/2" (115.5 cm)
Weight (approx.)	632 lbs (287 kg)

Models with 48" Side Discharge Mower Deck

Overall Length - S/N: 2017170234 & Below	76" (193 cm)
Overall Length - S/N: 2017170235 & Above	78" (198 cm)
Overall Width (discharge chute up)	52-5/16" (132.9 cm)
Overall Width (discharge chute down)	59-3/4" (151.8 cm)
Overall Height (Models with Standard Handle Bars)	42-9/16" (108 cm)
Overall Height (Models with Centralized Controls Handle Bars)	45-1/2" (115.5 cm)
Weight (approx.)	694 lbs (314.8 kg)

Models with 52" Side Discharge Mower Deck

Overall Length	78" (198 cm)
Overall Width (discharge chute up)	56-1/4" (142.9 cm)

Models with 52" Side Discharge Mower Deck	
Overall Width (discharge chute down)	65-1/4" (166.4 cm)
Overall Height (Models with Standard Handle Bars)	42-9/16" (108 cm)
Overall Height (Models with Centralized Controls Handle Bars)	45-1/2" (115.5 cm)
Weight (approx.)	706 lbs (320 kg)

Warranty

If your unit is equipped with a dual function hour meter that displays both engine hours and PTO hours, the warranty is based on the engine hours as displayed by the hour meter.

Warranty Statement

BRIGGS & STRATTON WARRANTY POLICY (January 2014)

LIMITED WARRANTY

Briggs & Stratton warrants that, during the warranty period specified below, it will repair or replace, free of charge, any part that is defective in material or workmanship or both. Transportation charges on product submitted for repair or replacement under this warranty must be borne by purchaser. This warranty is effective for and is subject to the time periods and conditions stated below. For warranty service, find the nearest Authorized Service Dealer in our dealer locator map at ferrismowers.com. The purchaser must contact the Authorized Service Dealer, and then make the product available to the Authorized Service Dealer for inspection and testing.

There is no other express warranty. Implied warranties, including those of merchantability and fitness for a particular purpose, are limited to the warranty period listed below, or to the extent permitted by law. Liability for incidental or consequential damages are excluded to the extent exclusion is permitted by law. Some states or countries do not allow limitations on how long an implied warranty lasts, and some states or countries do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation and exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights which vary from state to state or country to country.**

WARRANTY PERIOD		
Covered Parts	Standard Warranty Period	Rental Warranty Period
Riding mowers - except as noted below +	4 years (48 months) or 500 hours, whichever occurs first. Unlimited hours during the first 2 years (24 months)	90 days
Walk mowers - except as noted below + (over 30 inches of cutting width)	2 years (24 months) unlimited hours	90 days

+Hydro Drive Belt, Gearbox Drive Belt, Tires, Brake Pads, Hoses, Battery, Blades	90 days	90 days
+Mower Deck Drive Belt (Conventional Single Belt Deck Drive Systems)	1 year (12 months) or 100 hours, whichever occurs first	90 days
+Mower Deck Drive Belts (Two Belt Deck Drive Systems)	3 years (36 months) or 300 hours, whichever occurs first. (Parts and labor in year one; parts only in years two and three.)	90 days
+Attachments	1 year	90 days
+Engine*	See Engine Operator's Manual	See Engine Operator's Manual

* Emissions-related components are covered by the Emissions Warranty Statement

** In Australia - Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. For warranty service, find the nearest Authorized Service Dealer in our dealer locator map at ferrismowers.com (Select region: Australia), or by calling 1300 274 447, or by emailing or writing to salesenquires@briggsandstratton.com.au, Briggs & Stratton Australia Pty Ltd, 1 Moorebank Avenue, NSW, Australia, 2170.

The warranty period begins on the date of purchase by the first retail or commercial customer.

To ensure prompt and complete warranty coverage, register your product at the website shown above or at www.onlineproductregistration.com, or mail the completed registration card (if provided), or call 1-800-743-4115 (in USA).

Save your proof of purchase receipt. If you do not provide proof of the initial purchase date at the time warranty service is requested, the manufacturing date of the product will be used to determine the warranty period. Product registration is not required to obtain warranty service on Briggs & Stratton products.

ABOUT YOUR WARRANTY

Warranty service is available only through *Ferris* Authorized Service Dealers. This warranty only covers defects in materials or workmanship. It does not cover damage caused by improper use or abuse, improper maintenance or repair, normal wear and tear, or stale or unapproved fuel.

Improper Use and Abuse - The proper, intended use of this product is described in the Operator's Manual. Using the product in a way not described in the Operator's Manual or using the product after it has been damaged will not be covered under this warranty. Warranty coverage will also not be provided if the serial number on the product has been removed or the product has been altered or modified in any

way, or if the product has evidence of abuse such as impact damage, or water/chemical corrosion damage.

Improper Maintenance or Repair - This product must be maintained according to the procedures and schedules provided in the Operator's Manual, and serviced or repaired using genuine Briggs & Stratton parts or equivalent. Damage caused by lack of maintenance or use of non-original or non-equivalent parts is not covered by warranty.

Normal Wear and Tear - Like all mechanical devices, the unit is subject to wear even when properly maintained. This warranty does not cover replacement or repairs when normal use has exhausted the life of a part or the equipment. Except as noted in the warranty period, maintenance and wear items such as filters, belts, cutting blades, and brake pads (except engine brake pads) are not covered by warranty due to wear characteristics alone, unless the cause is due to defects in material or workmanship.

Stale or Unapproved Fuel - In order to function correctly, this product requires fresh fuel that conforms to the criteria specified in the Operator's Manual. Engine or equipment damage caused by stale fuel or the use of unapproved fuels (such as E15 or E85 ethanol blends) is not covered by warranty.

Other Exclusions - This warranty excludes damage due to accident, abuse, modifications, alterations, improper servicing, freezing or chemical deterioration. Attachments or accessories that were not originally packaged with the product are also excluded. This warranty does not include used, reconditioned, second-hand, or demonstration equipment or engines. This warranty also excludes failures due to acts of God and other force majeure events beyond the manufacturer's control.



OPERATOR'S MANUAL

Not for
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